

# STARPOWER

## SEMICONDUCTOR

## IGBT

# GD820HTA75P6HLT

**750V/820A 6 in one-package**

## General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness.

They are designed for the applications such as hybrid and electric vehicle.

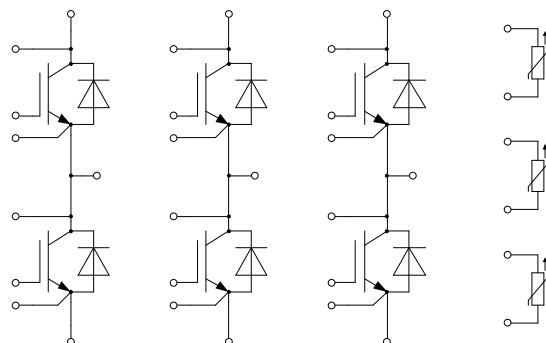
## Features

- Low  $V_{CE(sat)}$  Trench IGBT technology
- Low switching losses
- 6 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper pinfin baseplate using DBC technology

## Typical Applications

- Automotive application
- Hybrid and electric vehicle
- Inverter for motor drive

## Equivalent Circuit Schematic



**Absolute Maximum Ratings**  $T_F=25^{\circ}\text{C}$  unless otherwise noted**IGBT**

| Symbol    | Description                                                                          | Values   | Unit |
|-----------|--------------------------------------------------------------------------------------|----------|------|
| $V_{CES}$ | Collector-Emitter Voltage                                                            | 750      | V    |
| $V_{GES}$ | Gate-Emitter Voltage                                                                 | $\pm 20$ | V    |
| $I_{CN}$  | Implemented Collector Current                                                        | 820      | A    |
| $I_C$     | Collector Current @ $T_F=100^{\circ}\text{C}$                                        | 450      | A    |
| $I_{CM}$  | Pulsed Collector Current $t_p=1\text{ms}$                                            | 1640     | A    |
| $P_D$     | Maximum Power Dissipation<br>@ $T_F=75^{\circ}\text{C}$ $T_{vj}=175^{\circ}\text{C}$ | 847      | W    |

**Diode**

| Symbol    | Description                                    | Values | Unit |
|-----------|------------------------------------------------|--------|------|
| $V_{RRM}$ | Repetitive Peak Reverse Voltage                | 750    | V    |
| $I_{FN}$  | Implemented Collector Current                  | 820    | A    |
| $I_F$     | Diode Continuous Forward Current               | 450    | A    |
| $I_{FM}$  | Diode Maximum Forward Current $t_p=1\text{ms}$ | 1640   | A    |

**Module**

| Symbol      | Description                                                                                                                 | Value                       | Unit               |
|-------------|-----------------------------------------------------------------------------------------------------------------------------|-----------------------------|--------------------|
| $T_{vjmax}$ | Maximum Junction Temperature                                                                                                | 175                         | $^{\circ}\text{C}$ |
| $T_{vjop}$  | Operating Junction Temperature continuous<br>For 10s within a period of 30s, occurrence<br>maximum 3000 times over lifetime | -40 to +150<br>+150 to +175 | $^{\circ}\text{C}$ |
| $T_{STG}$   | Storage Temperature Range                                                                                                   | -40 to +125                 | $^{\circ}\text{C}$ |
| $V_{ISO}$   | Isolation Voltage RMS, $f=50\text{Hz}$ , $t=1\text{min}$                                                                    | 2500                        | V                  |

**IGBT Characteristics**  $T_F=25^{\circ}\text{C}$  unless otherwise noted

| Symbol        | Parameter                               | Test Conditions                                                                                                                  | Min. | Typ. | Max. | Unit          |
|---------------|-----------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|------|------|------|---------------|
| $V_{CE(sat)}$ | Collector to Emitter Saturation Voltage | $I_C=450\text{A}, V_{GE}=15\text{V}, T_{vj}=25^{\circ}\text{C}$                                                                  |      | 1.10 | 1.35 | V             |
|               |                                         | $I_C=450\text{A}, V_{GE}=15\text{V}, T_{vj}=150^{\circ}\text{C}$                                                                 |      | 1.15 |      |               |
|               |                                         | $I_C=450\text{A}, V_{GE}=15\text{V}, T_{vj}=175^{\circ}\text{C}$                                                                 |      | 1.15 |      |               |
|               |                                         | $I_C=820\text{A}, V_{GE}=15\text{V}, T_{vj}=25^{\circ}\text{C}$                                                                  |      | 1.30 |      |               |
|               |                                         | $I_C=820\text{A}, V_{GE}=15\text{V}, T_{vj}=175^{\circ}\text{C}$                                                                 |      | 1.50 |      |               |
| $V_{GE(th)}$  | Gate-Emitter Threshold Voltage          | $I_C=12.9\text{mA}, V_{CE}=V_{GE}, T_{vj}=25^{\circ}\text{C}$                                                                    | 5.5  | 6.5  | 7.0  | V             |
| $I_{CES}$     | Collector Cut-Off Current               | $V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_{vj}=25^{\circ}\text{C}$                                                                    |      |      | 1.0  | mA            |
| $I_{GES}$     | Gate-Emitter Leakage Current            | $V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_{vj}=25^{\circ}\text{C}$                                                                    |      |      | 400  | nA            |
| $R_{Gint}$    | Internal Gate Resistance                |                                                                                                                                  |      | 1.0  |      | $\Omega$      |
| $C_{ies}$     | Input Capacitance                       | $V_{CE}=50\text{V}, f=100\text{kHz}, V_{GE}=0\text{V}$                                                                           |      | 72.3 |      | nF            |
| $C_{oes}$     | Output Capacitance                      |                                                                                                                                  |      | 1.51 |      | nF            |
| $C_{res}$     | Reverse Transfer Capacitance            |                                                                                                                                  |      | 0.32 |      | nF            |
| $Q_G$         | Gate Charge                             | $V_{CE}=400\text{V}, I_C=450\text{A}, V_{GE}=-15\ldots+15\text{V}$                                                               |      | 4.77 |      | $\mu\text{C}$ |
| $t_{d(on)}$   | Turn-On Delay Time                      | $V_{CC}=400\text{V}, I_C=450\text{A}, R_G=2.4\Omega, V_{GE}=-8\text{V}/+15\text{V}, L_S=24\text{nH}, T_{vj}=25^{\circ}\text{C}$  |      | 315  |      | ns            |
| $t_r$         | Rise Time                               |                                                                                                                                  |      | 61   |      | ns            |
| $t_{d(off)}$  | Turn-Off Delay Time                     |                                                                                                                                  |      | 729  |      | ns            |
| $t_f$         | Fall Time                               |                                                                                                                                  |      | 70   |      | ns            |
| $E_{on}$      | Turn-On Switching Loss                  |                                                                                                                                  |      | 12.4 |      | mJ            |
| $E_{off}$     | Turn-Off Switching Loss                 |                                                                                                                                  |      | 18.3 |      | mJ            |
| $t_{d(on)}$   | Turn-On Delay Time                      | $V_{CC}=400\text{V}, I_C=450\text{A}, R_G=2.4\Omega, V_{GE}=-8\text{V}/+15\text{V}, L_S=24\text{nH}, T_{vj}=150^{\circ}\text{C}$ |      | 338  |      | ns            |
| $t_r$         | Rise Time                               |                                                                                                                                  |      | 74   |      | ns            |
| $t_{d(off)}$  | Turn-Off Delay Time                     |                                                                                                                                  |      | 826  |      | ns            |
| $t_f$         | Fall Time                               |                                                                                                                                  |      | 151  |      | ns            |
| $E_{on}$      | Turn-On Switching Loss                  |                                                                                                                                  |      | 20.7 |      | mJ            |
| $E_{off}$     | Turn-Off Switching Loss                 |                                                                                                                                  |      | 25.3 |      | mJ            |
| $t_{d(on)}$   | Turn-On Delay Time                      | $V_{CC}=400\text{V}, I_C=450\text{A}, R_G=2.4\Omega, V_{GE}=-8\text{V}/+15\text{V}, L_S=24\text{nH}, T_{vj}=175^{\circ}\text{C}$ |      | 343  |      | ns            |
| $t_r$         | Rise Time                               |                                                                                                                                  |      | 77   |      | ns            |
| $t_{d(off)}$  | Turn-Off Delay Time                     |                                                                                                                                  |      | 846  |      | ns            |
| $t_f$         | Fall Time                               |                                                                                                                                  |      | 171  |      | ns            |
| $E_{on}$      | Turn-On Switching Loss                  |                                                                                                                                  |      | 25.0 |      | mJ            |
| $E_{off}$     | Turn-Off Switching Loss                 |                                                                                                                                  |      | 27.3 |      | mJ            |
| $I_{SC}$      | SC Data                                 | $t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_{vj}=25^{\circ}\text{C}, V_{CC}=400\text{V}, V_{CEM} \leq 750\text{V}$              |      | 4500 |      | A             |

|  |  |                                                                                             |  |      |  |  |
|--|--|---------------------------------------------------------------------------------------------|--|------|--|--|
|  |  | $t_p \leq 3\mu s, V_{GE}=15V,$<br>$T_{vj}=175^\circ C, V_{CC}=400V,$<br>$V_{CEM} \leq 750V$ |  | 3300 |  |  |
|--|--|---------------------------------------------------------------------------------------------|--|------|--|--|

### Diode Characteristics $T_F=25^\circ C$ unless otherwise noted

| Symbol    | Parameter                     | Test Conditions                                                                             | Min. | Typ. | Max. | Unit    |
|-----------|-------------------------------|---------------------------------------------------------------------------------------------|------|------|------|---------|
| $V_F$     | Diode Forward Voltage         | $I_F=450A, V_{GE}=0V, T_{vj}=25^\circ C$                                                    |      | 1.40 | 1.65 | V       |
|           |                               | $I_F=450A, V_{GE}=0V, T_{vj}=150^\circ C$                                                   |      | 1.35 |      |         |
|           |                               | $I_F=450A, V_{GE}=0V, T_{vj}=175^\circ C$                                                   |      | 1.30 |      |         |
|           |                               | $I_F=820A, V_{GE}=0V, T_{vj}=25^\circ C$                                                    |      | 1.70 |      |         |
|           |                               | $I_F=820A, V_{GE}=0V, T_{vj}=175^\circ C$                                                   |      | 1.65 |      |         |
| $Q_r$     | Recovered Charge              | $V_R=400V, I_F=450A,$<br>$-di/dt=7760A/\mu s, V_{GE}=-8V$<br>$L_S=24nH, T_{vj}=25^\circ C$  |      | 10.1 |      | $\mu C$ |
| $I_{RM}$  | Peak Reverse Recovery Current |                                                                                             |      | 287  |      | A       |
| $E_{rec}$ | Reverse Recovery Energy       |                                                                                             |      | 4.83 |      | mJ      |
| $Q_r$     | Recovered Charge              | $V_R=400V, I_F=450A,$<br>$-di/dt=6300A/\mu s, V_{GE}=-8V$<br>$L_S=24nH, T_{vj}=150^\circ C$ |      | 25.6 |      | $\mu C$ |
| $I_{RM}$  | Peak Reverse Recovery Current |                                                                                             |      | 341  |      | A       |
| $E_{rec}$ | Reverse Recovery Energy       |                                                                                             |      | 9.32 |      | mJ      |
| $Q_r$     | Recovered Charge              | $V_R=400V, I_F=450A,$<br>$-di/dt=5990A/\mu s, V_{GE}=-8V$<br>$L_S=24nH, T_{vj}=175^\circ C$ |      | 30.4 |      | $\mu C$ |
| $I_{RM}$  | Peak Reverse Recovery Current |                                                                                             |      | 354  |      | A       |
| $E_{rec}$ | Reverse Recovery Energy       |                                                                                             |      | 10.6 |      | mJ      |

### NTC Characteristics $T_F=25^\circ C$ unless otherwise noted

| Symbol       | Parameter              | Test Conditions                                 | Min. | Typ. | Max. | Unit      |
|--------------|------------------------|-------------------------------------------------|------|------|------|-----------|
| $R_{25}$     | Rated Resistance       |                                                 |      | 5.0  |      | $k\Omega$ |
| $\Delta R/R$ | Deviation of $R_{100}$ | $T_C=100^\circ C, R_{100}=493.3\Omega$          | -5   |      | 5    | %         |
| $P_{25}$     | Power Dissipation      |                                                 |      |      | 20.0 | mW        |
| $B_{25/50}$  | B-value                | $R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15K))]$  |      | 3375 |      | K         |
| $B_{25/80}$  | B-value                | $R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15K))]$  |      | 3411 |      | K         |
| $B_{25/100}$ | B-value                | $R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15K))]$ |      | 3433 |      | K         |

**Module Characteristics**  $T_F=25^{\circ}\text{C}$  unless otherwise noted

| Symbol        | Parameter                                                                                                                                               | Min.       | Typ.           | Max.           | Unit |
|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|------------|----------------|----------------|------|
| $L_{CE}$      | Stray Inductance                                                                                                                                        |            | 8              |                | nH   |
| $R_{CC'+EE'}$ | Module Lead Resistance, Terminal to Chip                                                                                                                |            | 0.75           |                | mΩ   |
| p             | Maximum Pressure In Cooling Circuit<br>$T_{baseplate} < 40^{\circ}\text{C}$<br>$T_{baseplate} > 40^{\circ}\text{C}$<br>(relative pressure)              |            |                | 2.5<br>2.0     | bar  |
| $R_{thJF}$    | Junction-to-Cooling Fluid (per IGBT)<br>Junction-to-Cooling Fluid (per Diode)<br>$\Delta V/\Delta t=10.0\text{dm}^3/\text{min}, T_F=75^{\circ}\text{C}$ |            | 0.103<br>0.169 | 0.118<br>0.194 | K/W  |
| M             | Terminal Connection Torque, Screw M5<br>Mounting Torque, Screw M4                                                                                       | 3.6<br>1.8 |                | 4.4<br>2.2     | N.m  |
| G             | Weight of Module                                                                                                                                        |            | 750            |                | g    |

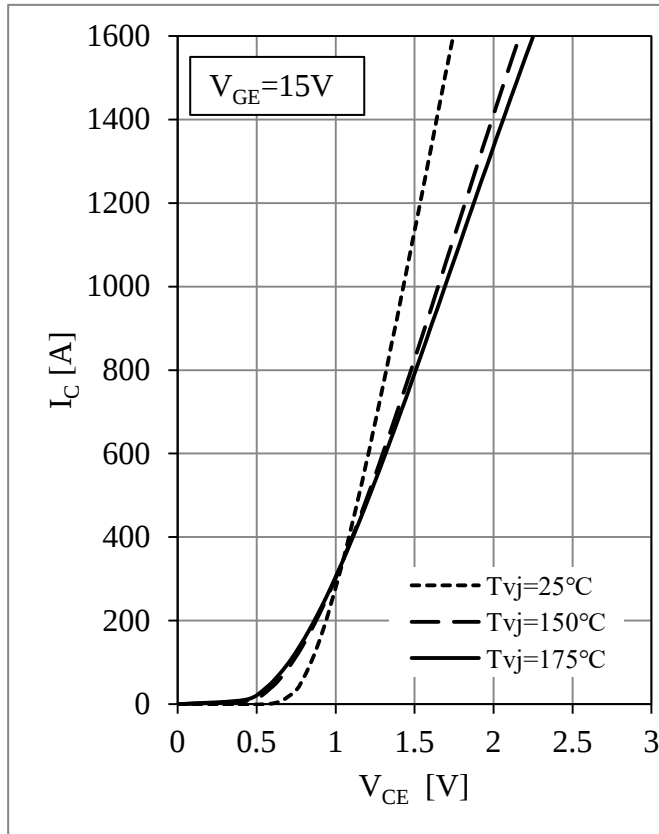


Fig 1. IGBT Output Characteristics

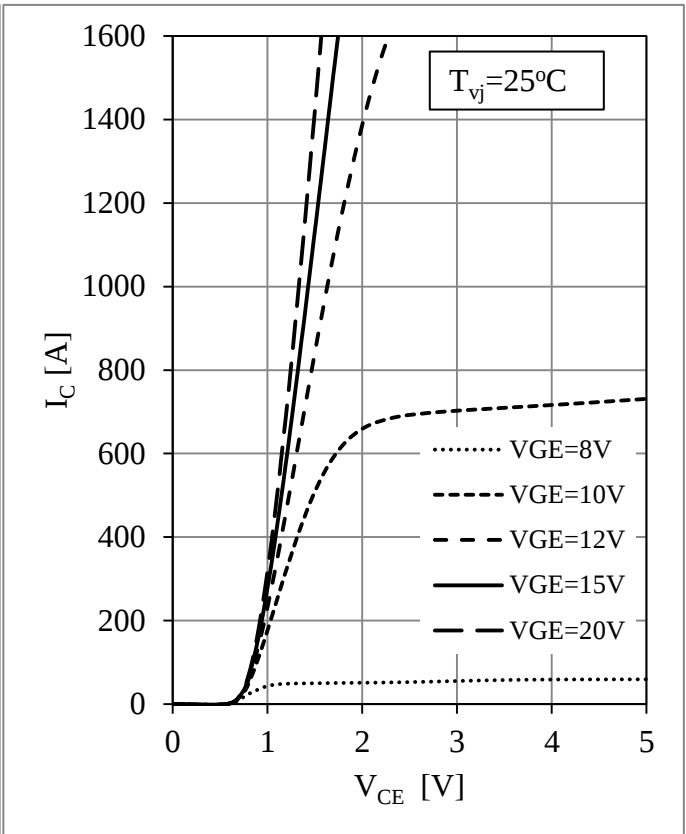


Fig 2. IGBT Output Characteristics

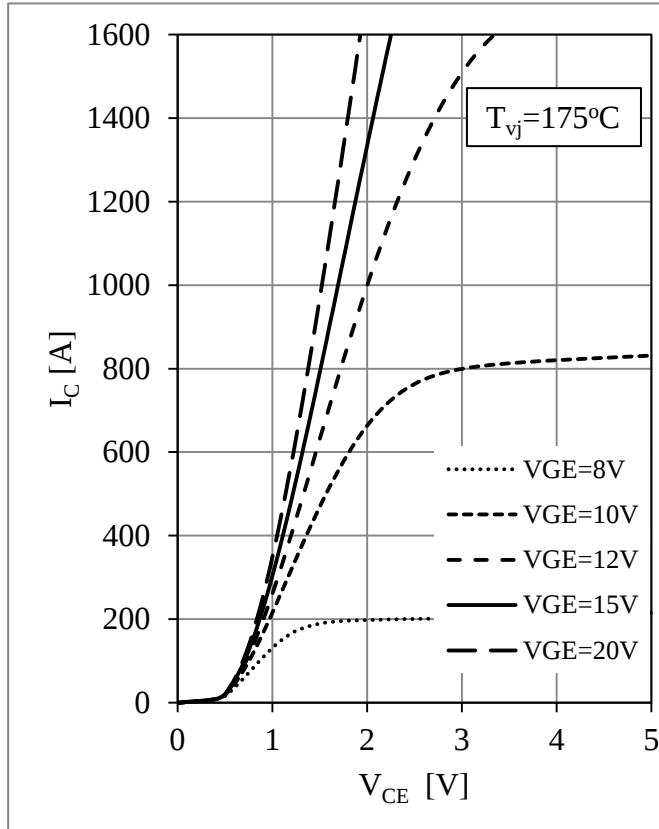


Fig 3. IGBT Output Characteristics

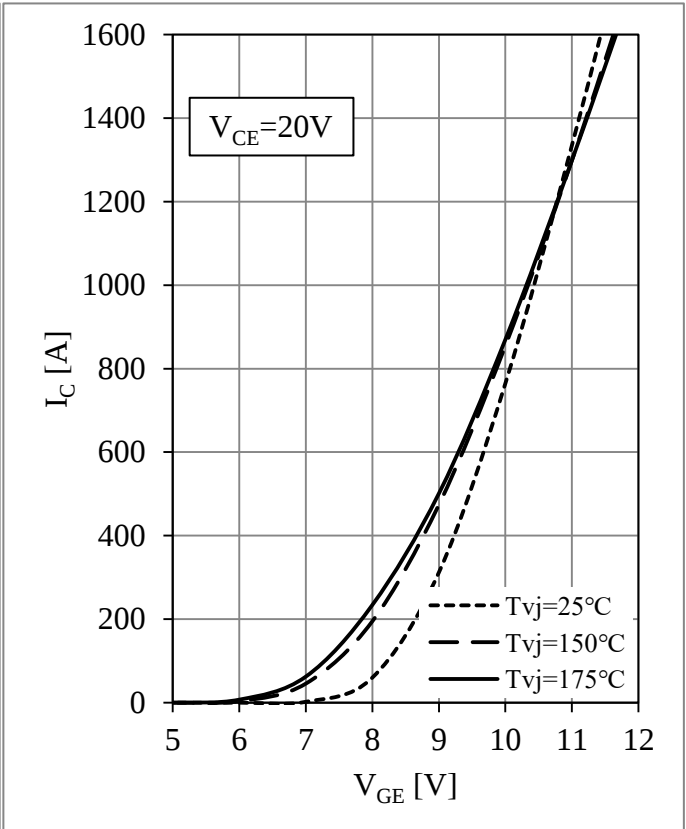


Fig 4. IGBT Transfer Characteristics

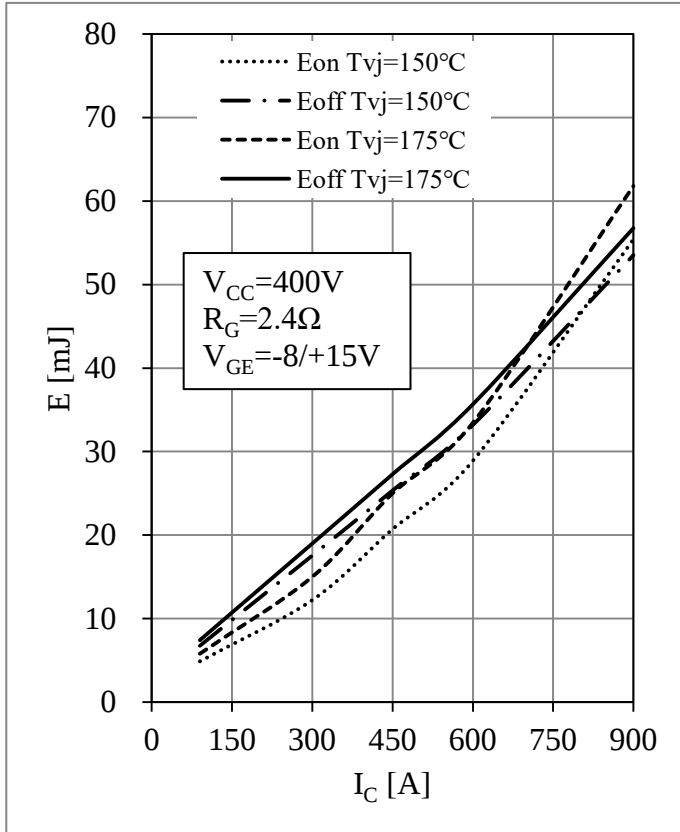
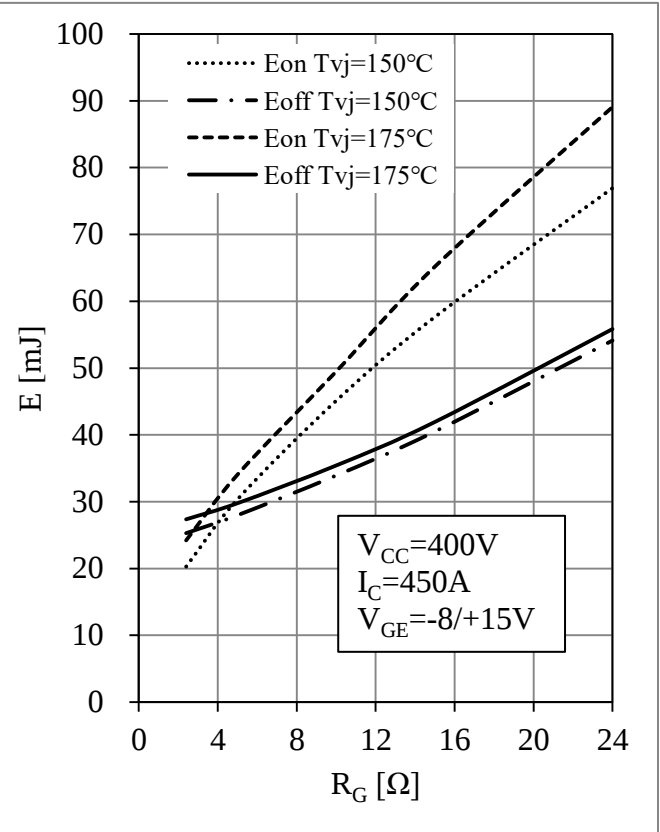
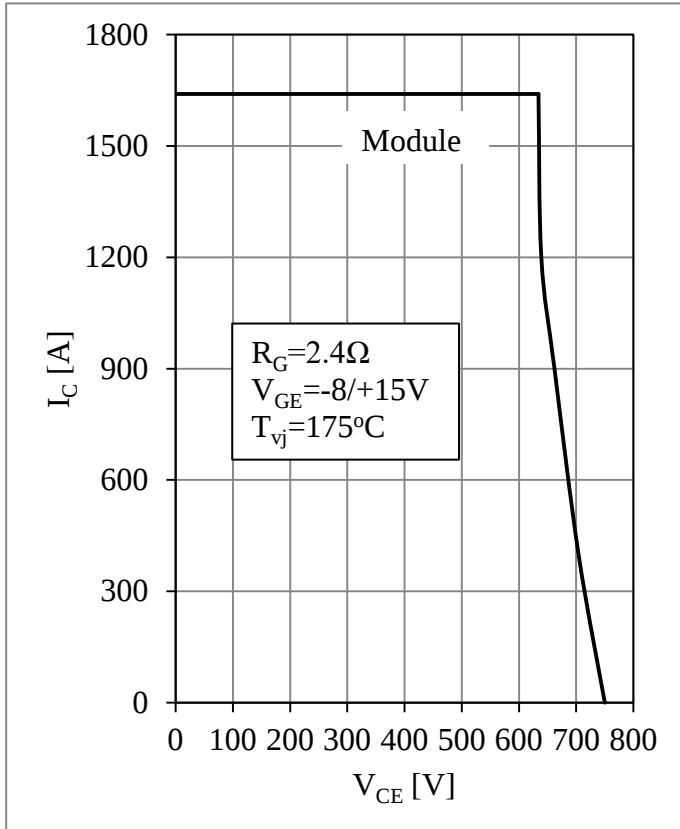
Fig 5. IGBT Switching Loss vs.  $I_C$ Fig 6. IGBT Switching Loss vs.  $R_G$ 

Fig 7. RBSOA

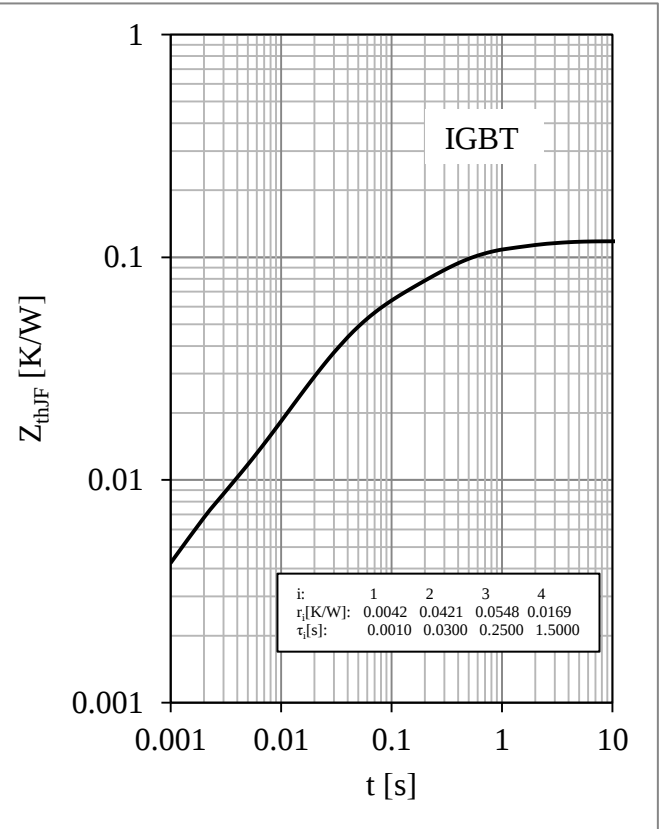


Fig 8. IGBT Transient Thermal Impedance

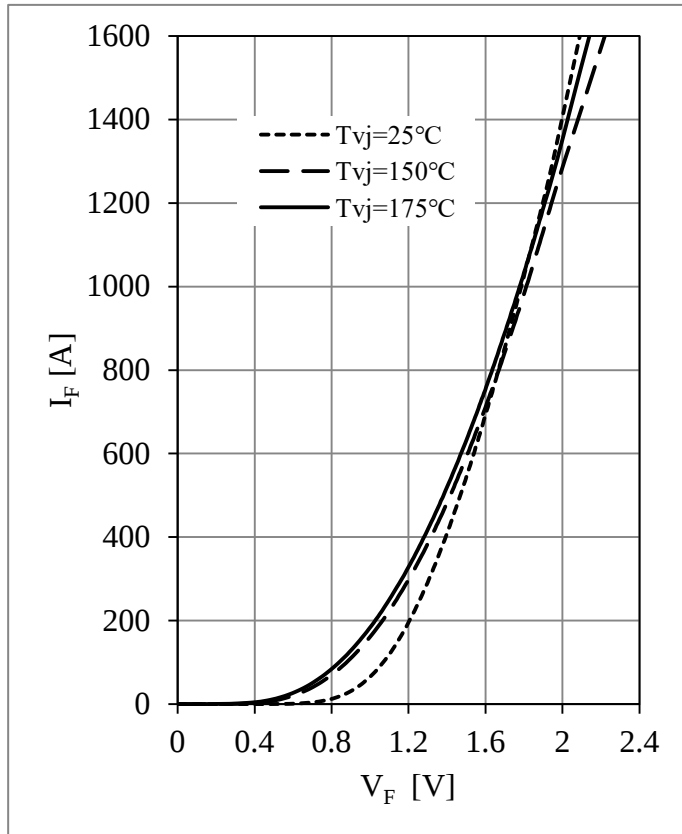


Fig 9. Diode Forward Characteristics

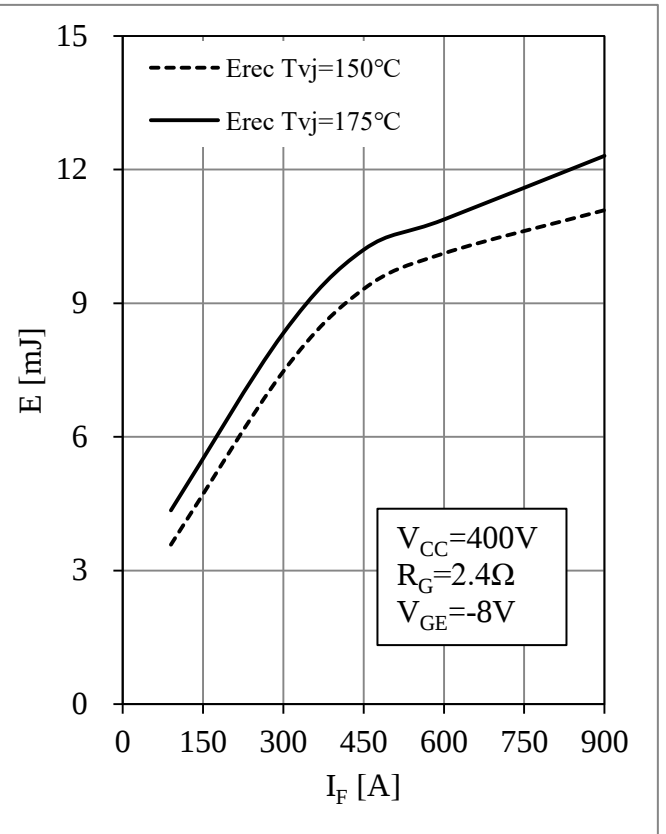
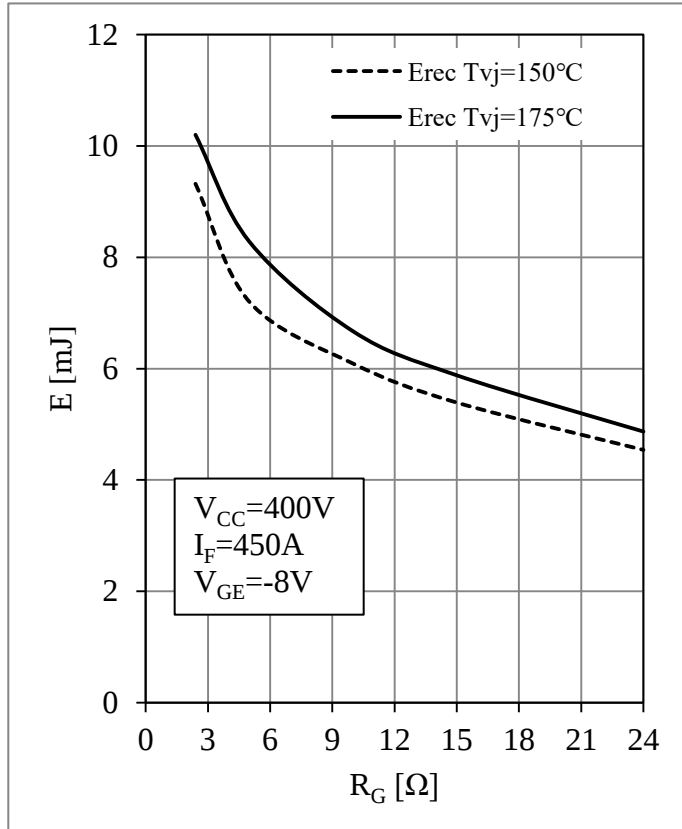
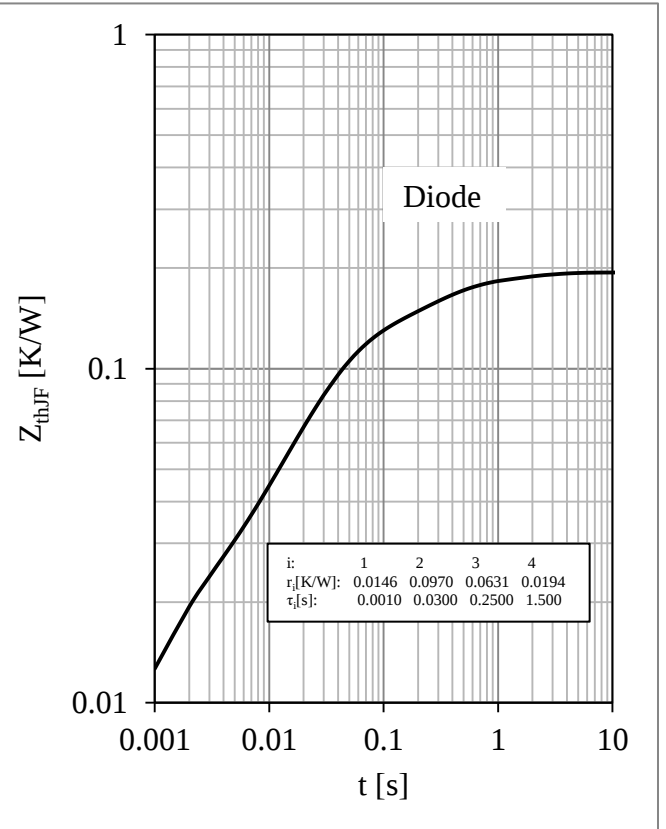
Fig 10. Diode Switching Loss vs.  $I_F$ Fig 11. Diode Switching Loss vs.  $R_G$ 

Fig 12. Diode Transient Thermal Impedance

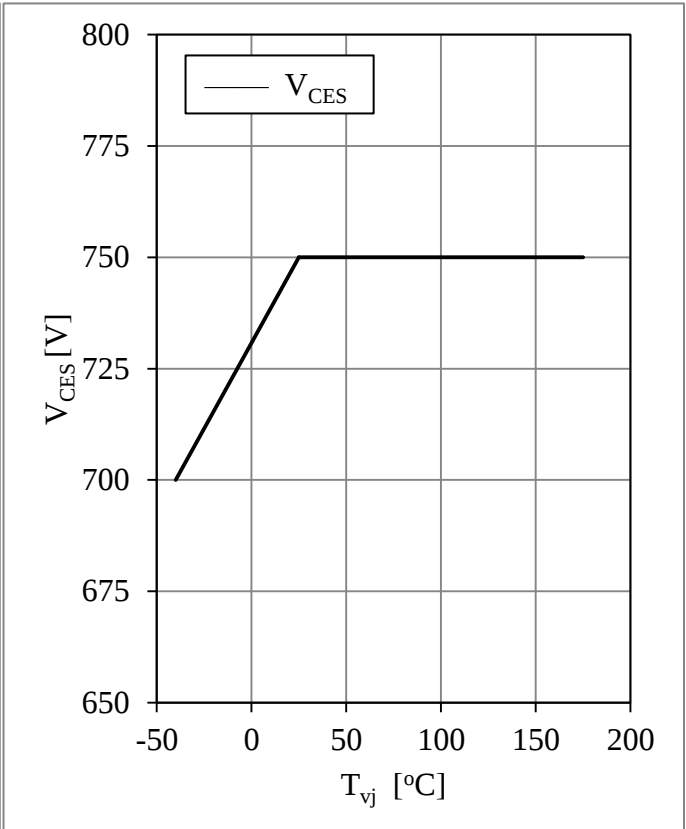
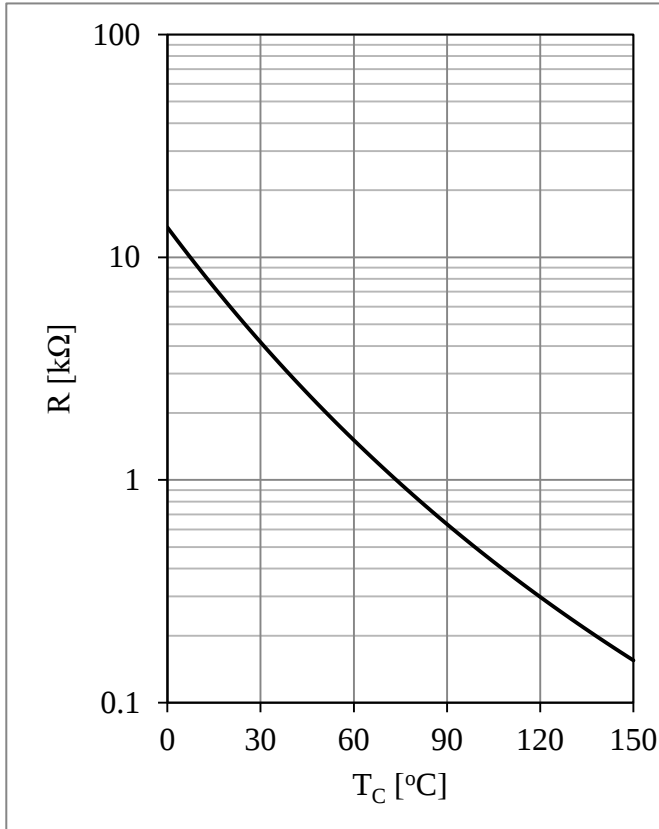
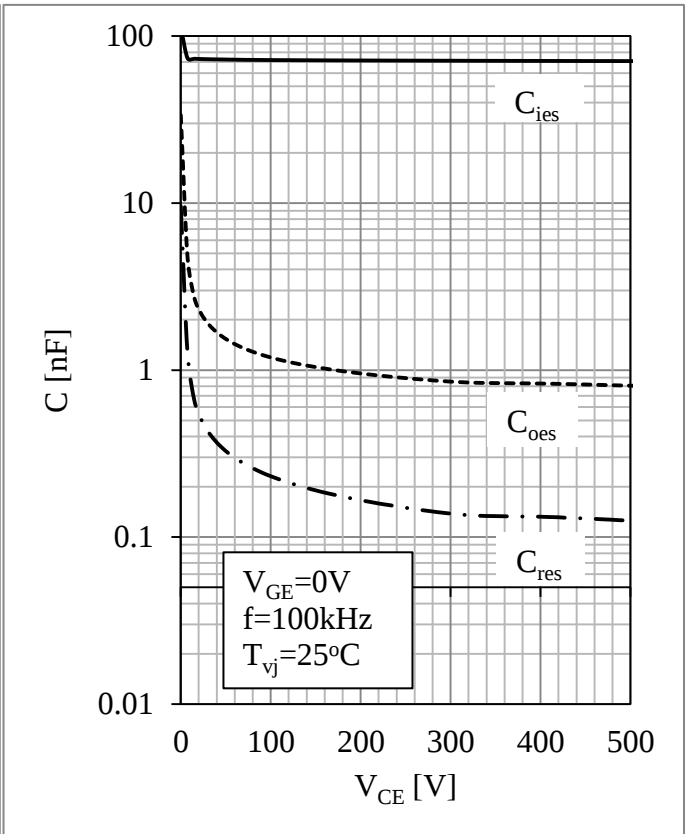
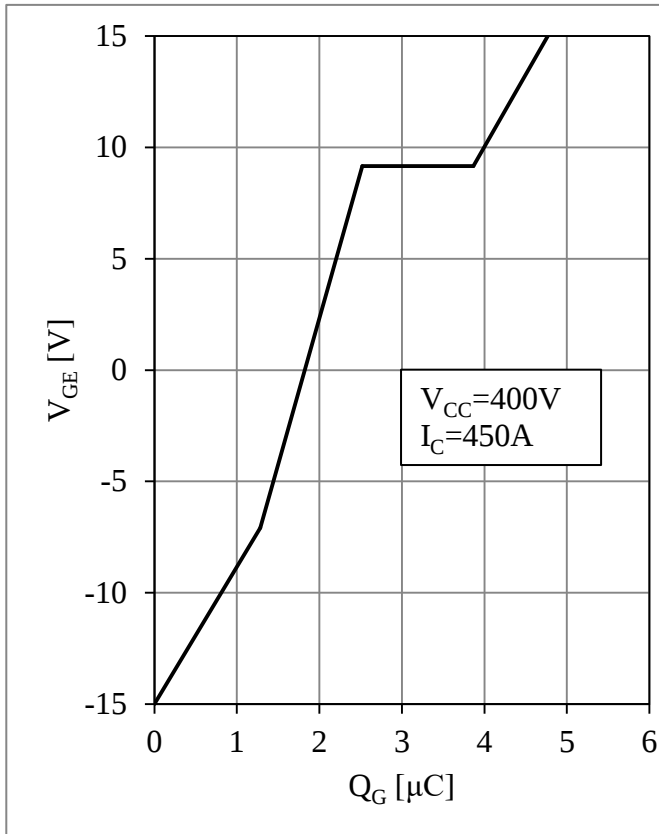
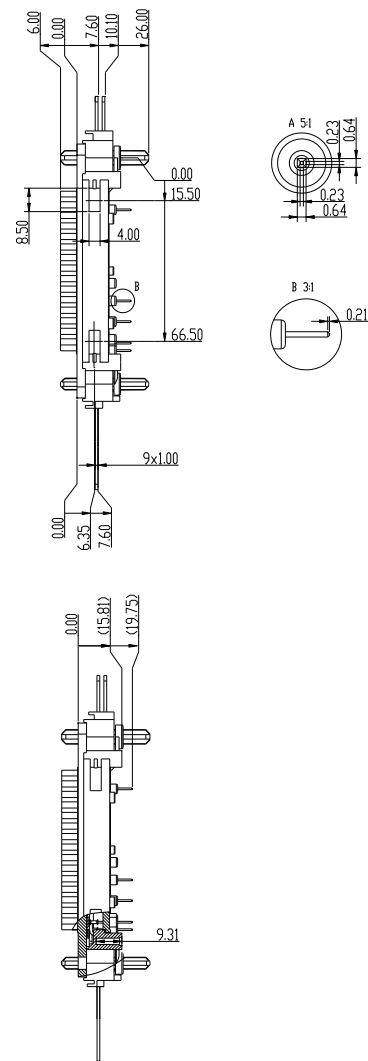
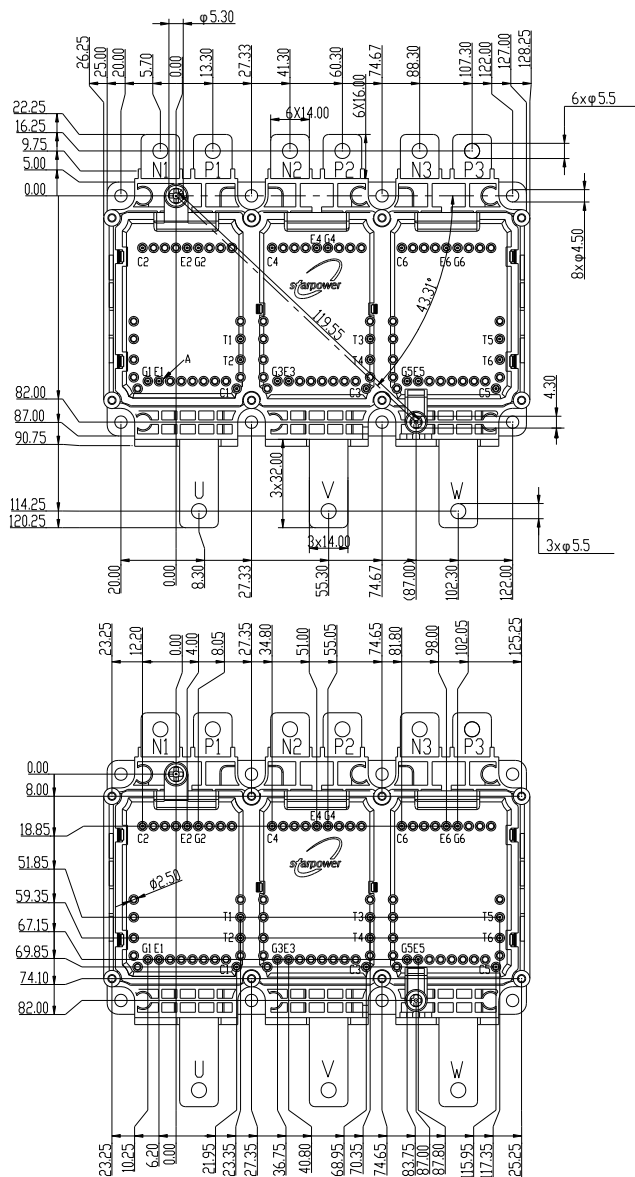


Fig 15. NTC Temperature Characteristic

Fig 16. Maximum Allowed Collector-Emitter Voltage

### Dimensions in Millimeters



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