

# STARPOWER

SEMICONDUCTOR

IGBT

## GD400HTA120P7H\_T1

1200V/400A 6 in one-package

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as hybrid and electric vehicle.

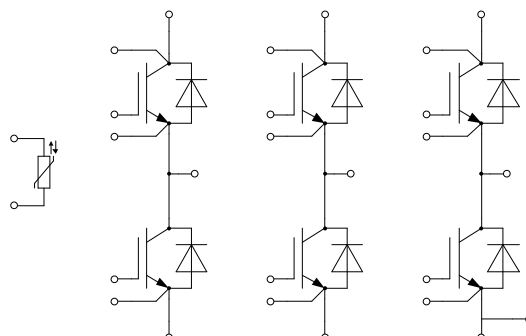
### Features

- Low  $V_{CE(sat)}$  Trench IGBT technology
- Low switching losses
- 6 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper pinfin baseplate using Si<sub>3</sub>N<sub>4</sub> AMB technology

### Typical Applications

- Automotive application
- Hybrid and electric vehicle
- Inverter for motor drive

### Equivalent Circuit Schematic



**Absolute Maximum Ratings**  $T_F=25^{\circ}\text{C}$  unless otherwise noted**IGBT**

Symbol	Description	Values	Unit
$V_{CES}$	Collector-Emitter Voltage	1200	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_{CN}$	Implemented Collector Current	400	A
$I_C$	Collector Current @ $T_F=75^{\circ}\text{C}$	315	A
$I_{CRM}$	Repetitive Peak Collector Current tp limited by $T_{vjop}$	800	A
$P_D$	Maximum Power Dissipation @ $T_F=75^{\circ}\text{C}$ $T_{vj}=175^{\circ}\text{C}$	690	W

**Diode**

Symbol	Description	Values	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	1200	V
$I_{FN}$	Implemented Collector Current	400	A
$I_F$	Diode Continuous Forward Currentt @ $T_F=75^{\circ}\text{C}$	230	A
$I_{FRM}$	Repetitive Peak Forward Current tp limited by $T_{vjop}$	800	A

**Module**

Symbol	Description	Value	Unit
$T_{vjmax}$	Maximum Junction Temperature	175	$^{\circ}\text{C}$
$T_{vjop}$	Operating Junction Temperature continuous For 10s within a period of 30s,occurrence maximum 3000 times over lifetime	-40 to +150 +150 to +175	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage RMS,f=50Hz,t=1min	2500	V

**IGBT Characteristics**  $T_F=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=150\text{A}, V_{GE}=15\text{V}, T_{vj}=25^\circ\text{C}$		1.15	1.60	V	
		$I_C=150\text{A}, V_{GE}=15\text{V}, T_{vj}=125^\circ\text{C}$		1.20			
		$I_C=150\text{A}, V_{GE}=15\text{V}, T_{vj}=150^\circ\text{C}$		1.20			
		$I_C=260\text{A}, V_{GE}=15\text{V}, T_{vj}=25^\circ\text{C}$		1.35			
		$I_C=260\text{A}, V_{GE}=15\text{V}, T_{vj}=150^\circ\text{C}$		1.55			
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=10.4\text{mA}, V_{CE}=V_{GE}, T_{vj}=25^\circ\text{C}$		6.4		V	
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_{vj}=25^\circ\text{C}$			1.0	mA	
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_{vj}=25^\circ\text{C}$			400	nA	
$R_{Gint}$	Internal Gate Resistance			2.50		$\Omega$	
$C_{ies}$	Input Capacitance			54.1		nF	
$C_{oes}$	Output Capacitance	$V_{CE}=25\text{V}, f=100\text{kHz}, V_{GE}=0\text{V}$		1.04		nF	
$C_{res}$	Reverse Transfer Capacitance			0.35		nF	
$Q_G$	Gate Charge	$V_{CE}=600\text{V}, I_C=260\text{A}, V_{GE}=-8\dots+15\text{V}$		3.54		$\mu\text{C}$	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=400\text{A}, R_G=3.3\Omega, L_S=20\text{nH}, V_{GE}=-8/+15\text{V}, T_{vj}=25^\circ\text{C}$		325		ns	
$t_r$	Rise Time			87		ns	
$t_{d(off)}$	Turn-Off Delay Time			929		ns	
$t_f$	Fall Time			135		ns	
$E_{on}$	Turn-On Switching Loss			47.4		mJ	
$E_{off}$	Turn-Off Switching Loss			32.5		mJ	
$t_{d(on)}$	Turn-On Delay Time		$V_{CC}=600\text{V}, I_C=400\text{A}, R_G=3.3\Omega, L_S=20\text{nH}, V_{GE}=-8/+15\text{V}, T_{vj}=125^\circ\text{C}$		362		ns
$t_r$	Rise Time				107		ns
$t_{d(off)}$	Turn-Off Delay Time				1039		ns
$t_f$	Fall Time				218		ns
$E_{on}$	Turn-On Switching Loss			65.1		mJ	
$E_{off}$	Turn-Off Switching Loss			41.9		mJ	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=400\text{A}, R_G=3.3\Omega, L_S=20\text{nH}, V_{GE}=-8/+15\text{V}, T_{vj}=150^\circ\text{C}$			368		ns
$t_r$	Rise Time				112		ns
$t_{d(off)}$	Turn-Off Delay Time				1062		ns
$t_f$	Fall Time				233		ns
$E_{on}$	Turn-On Switching Loss			68.5		mJ	
$E_{off}$	Turn-Off Switching Loss			43.4		mJ	
$I_{SC}$	SC Data		$t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_{vj}=150^\circ\text{C}, V_{CC}=800\text{V}, V_{CEM} \leq 1200\text{V}$		1600		A

**Diode Characteristics**  $T_F=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$V_F$	Diode Forward Voltage	$I_F=150\text{A}, V_{GE}=0\text{V}, T_{vj}=25^{\circ}\text{C}$		1.45	1.90	V
		$I_F=150\text{A}, V_{GE}=0\text{V}, T_{vj}=125^{\circ}\text{C}$		1.40		
		$I_F=150\text{A}, V_{GE}=0\text{V}, T_{vj}=150^{\circ}\text{C}$		1.35		
		$I_F=260\text{A}, V_{GE}=0\text{V}, T_{vj}=25^{\circ}\text{C}$		1.65		
		$I_F=260\text{A}, V_{GE}=0\text{V}, T_{vj}=150^{\circ}\text{C}$		1.65		
$Q_r$	Recovered Charge			26.6		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600\text{V}, I_F=400\text{A},$ $-di/dt=4038\text{A}/\mu\text{s}, L_S=20\text{nH},$ $V_{GE}=-8\text{V}, T_{vj}=25^{\circ}\text{C}$		196		A
$E_{rec}$	Reverse Recovery Energy			7.19		mJ
$Q_r$	Recovered Charge			42.5		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600\text{V}, I_F=400\text{A},$ $-di/dt=3319\text{A}/\mu\text{s}, L_S=20\text{nH},$ $V_{GE}=-8\text{V}, T_{vj}=125^{\circ}\text{C}$		210		A
$E_{rec}$	Reverse Recovery Energy			11.9		mJ
$Q_r$	Recovered Charge			47.0		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600\text{V}, I_F=400\text{A},$ $-di/dt=3202\text{A}/\mu\text{s}, L_S=20\text{nH},$ $V_{GE}=-8\text{V}, T_{vj}=150^{\circ}\text{C}$		217		A
$E_{rec}$	Reverse Recovery Energy			13.3		mJ

**NTC Characteristics**  $T_F=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$R_{25}$	Rated Resistance			5.0		$\text{k}\Omega$
$\Delta R/R$	Deviation of $R_{100}$	$T_C=100^{\circ}\text{C}, R_{100}=493.3\Omega$	-5		5	%
$P_{25}$	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K
$B_{25/80}$	B-value	$R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$		3411		K
$B_{25/100}$	B-value	$R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15\text{K}))]$		3433		K

**Module Characteristics**  $T_F=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Min.	Typ.	Max.	Unit
$\Delta p$	Pressure Drop Cooling Circuit $\Delta V/\Delta t=10.0\text{dm}^3/\text{min}; T_F=25^{\circ}\text{C};$ Cooling Fluid=50% Water/50% Ethylene Glycol		50		mbar
p	Maximum Pressure In Cooling Circuit			2.0	bar
$R_{thJF}$	Junction-to-Cooling Fluid (per IGBT) Junction-to-Cooling Fluid (per Diode) $\Delta V/\Delta t=10.0\text{dm}^3/\text{min}, T_F=75^{\circ}\text{C}$		0.126 0.188	0.145 0.216	K/W
M	Terminal Connection Torque, Screw M6 Mounting Torque, Screw M5	3.0 3.0		6.0 6.0	N.m
G	Weight of Module		685		g

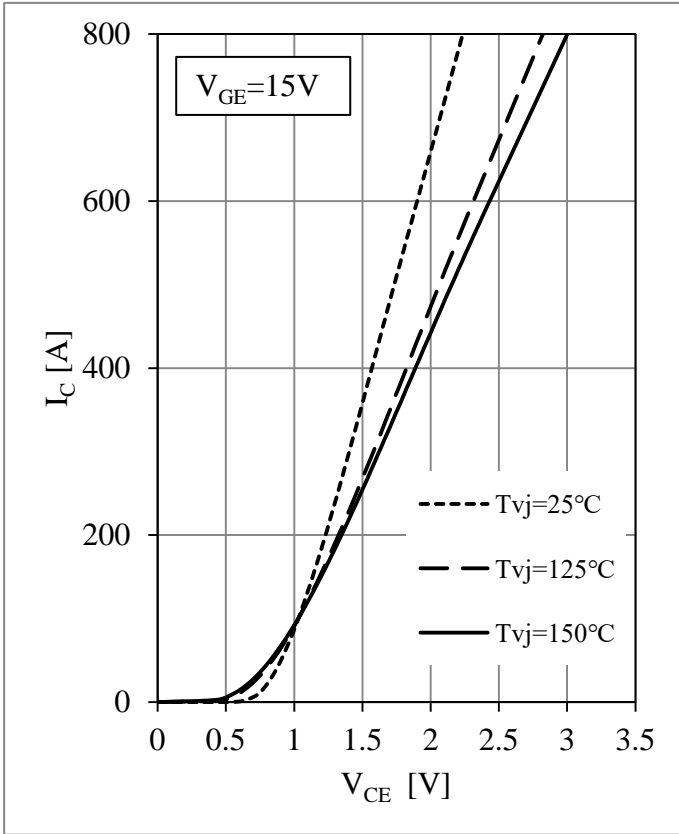


Fig 1. IGBT Output Characteristics

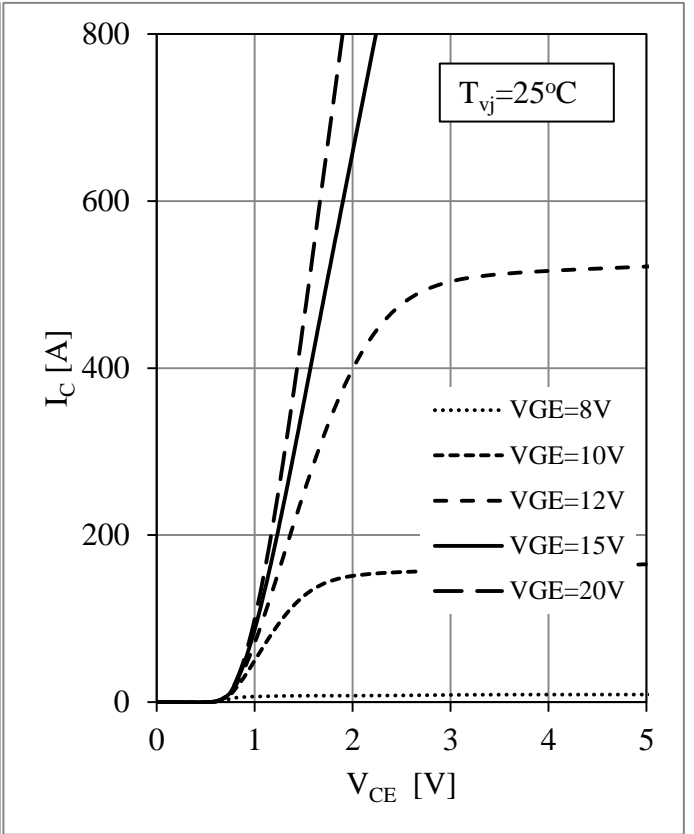


Fig 2. IGBT Output Characteristics

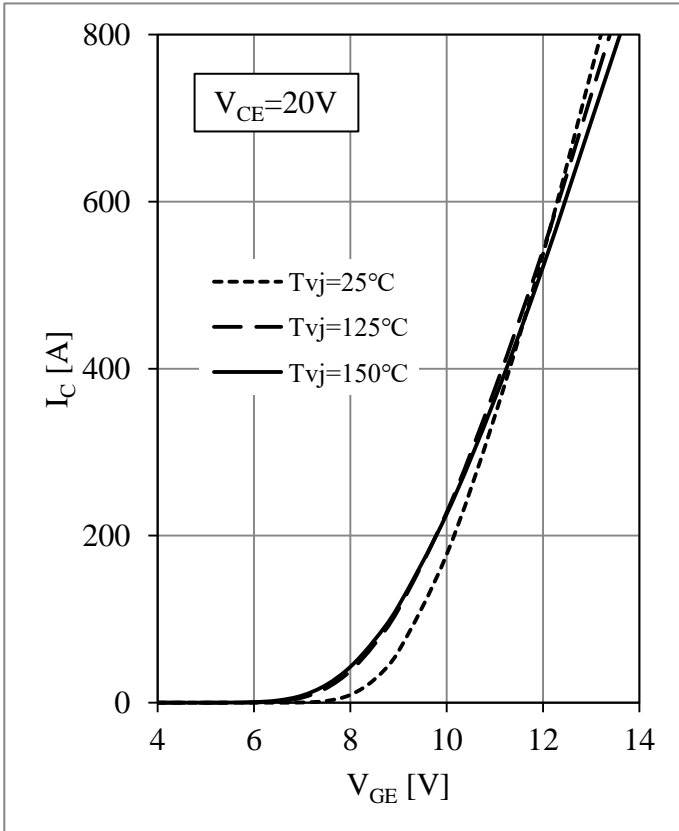


Fig 3. IGBT Transfer Characteristics

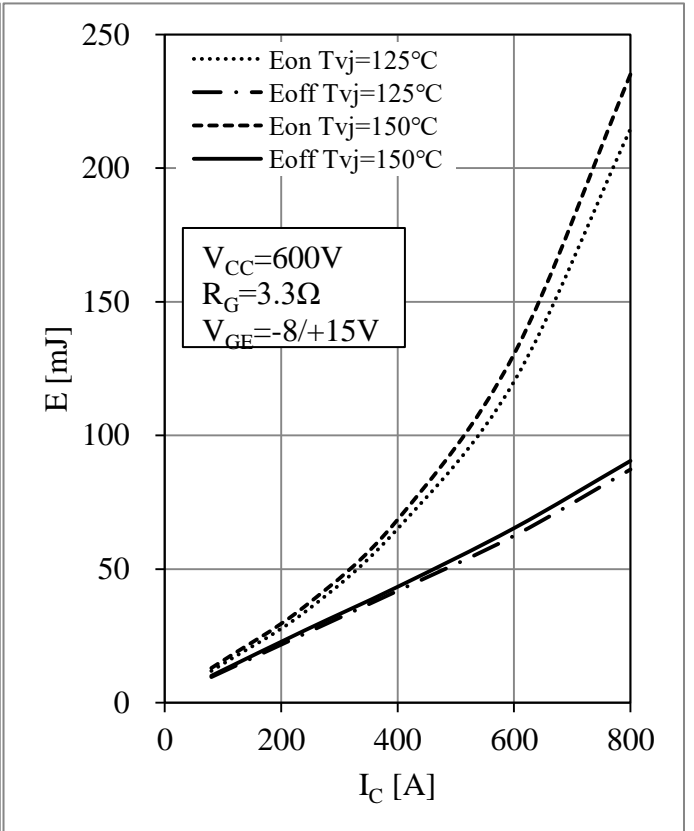


Fig 4. IGBT Switching Loss vs.  $I_C$

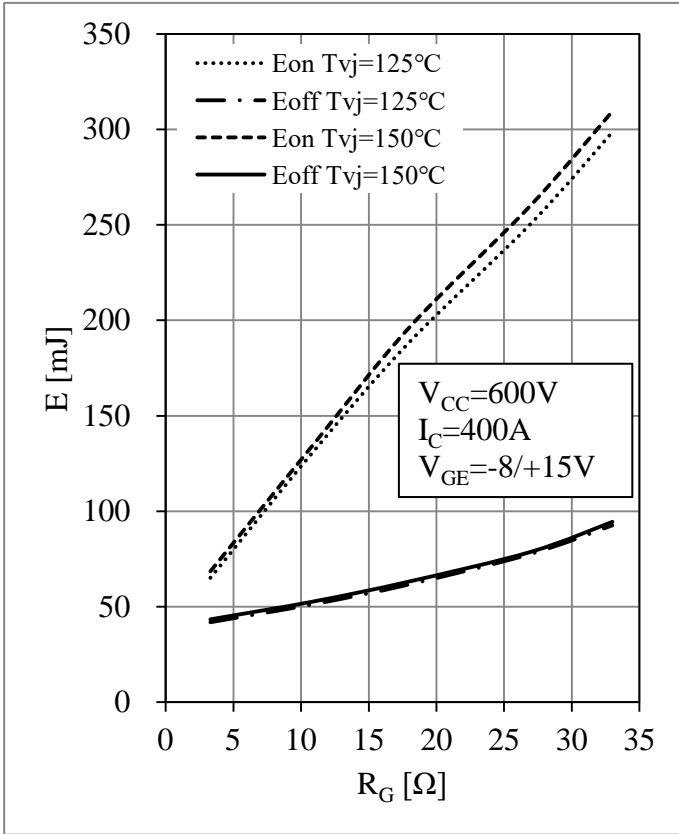


Fig 5. IGBT Switching Loss vs.  $R_G$

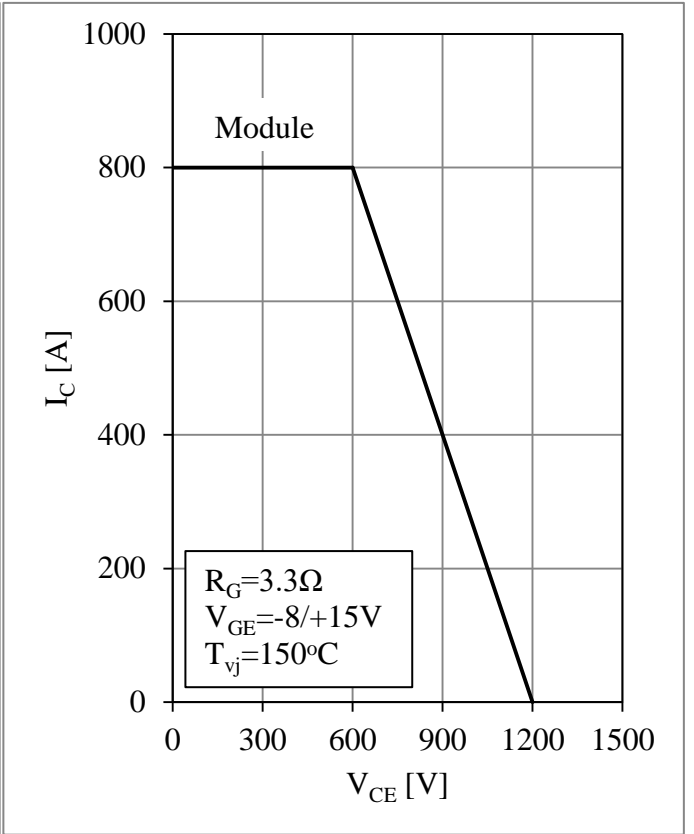


Fig 6. RBSOA

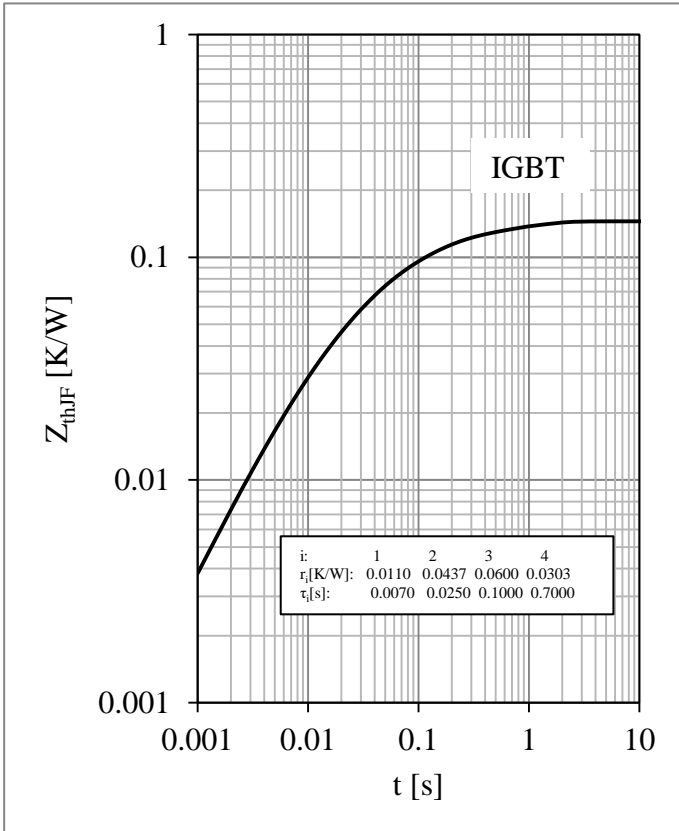


Fig 7. IGBT Transient Thermal Impedance

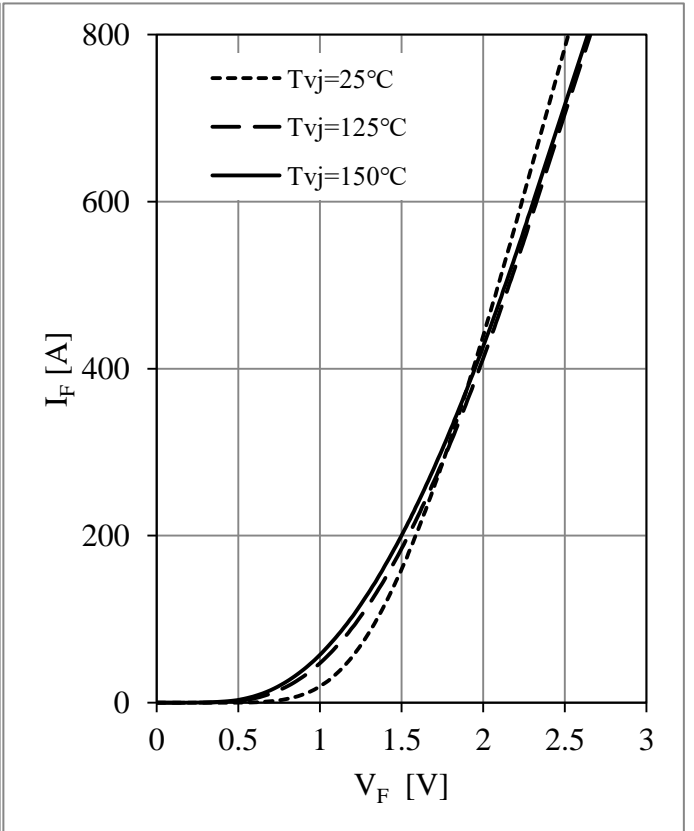


Fig 8. Diode Forward Characteristics

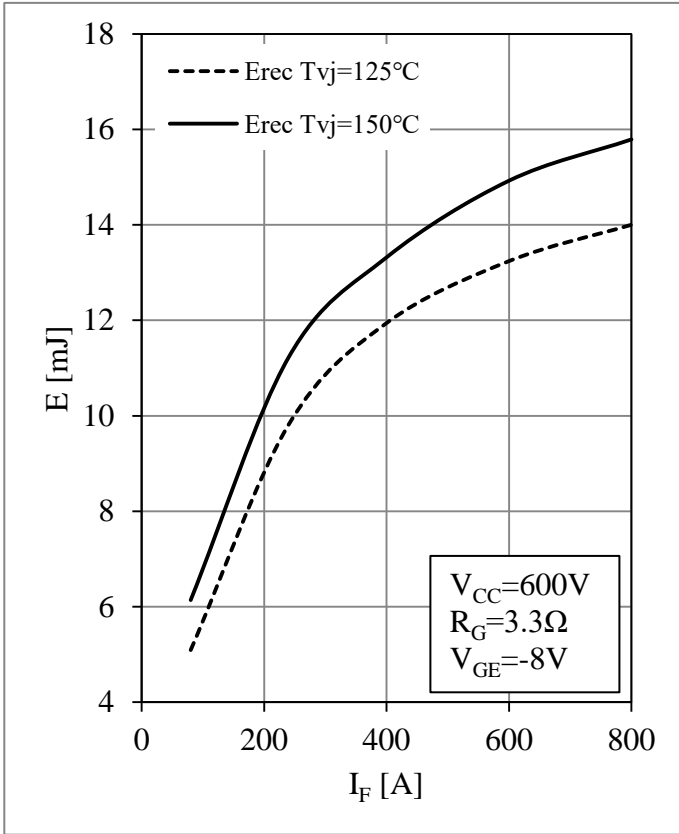


Fig 9. Diode Switching Loss vs.  $I_F$

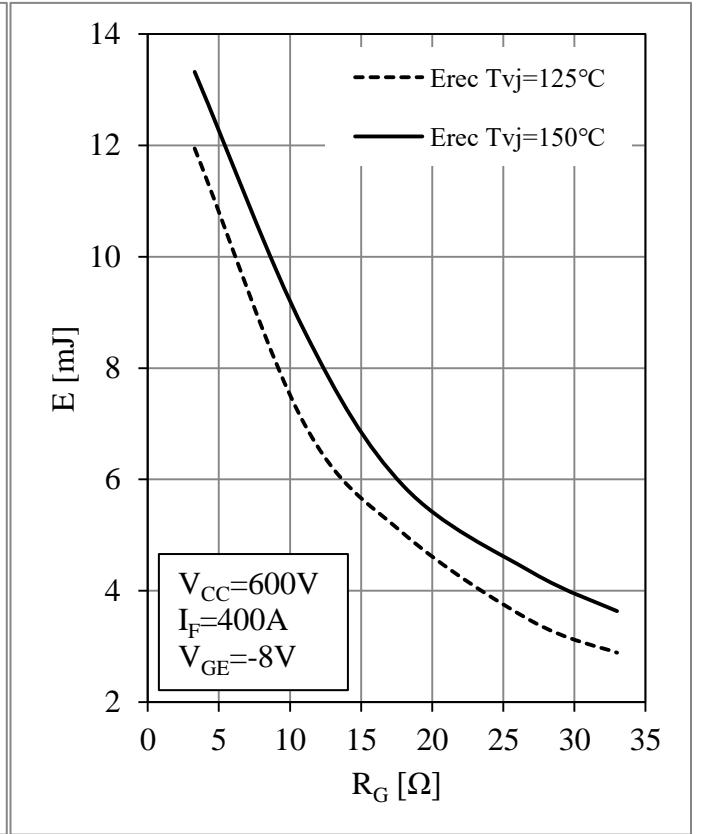


Fig 10. Diode Switching Loss vs.  $R_G$

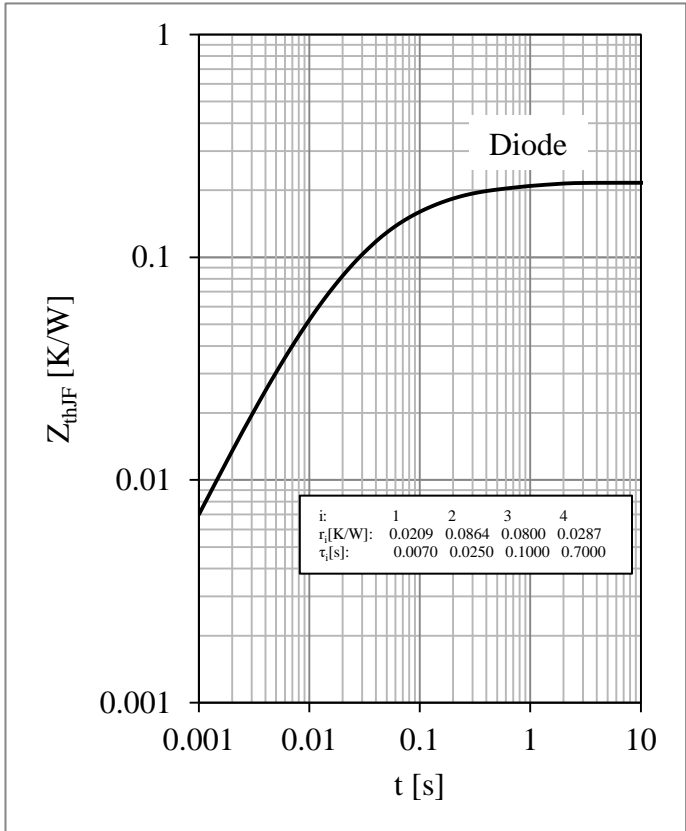


Fig 11. Diode Transient Thermal Impedance

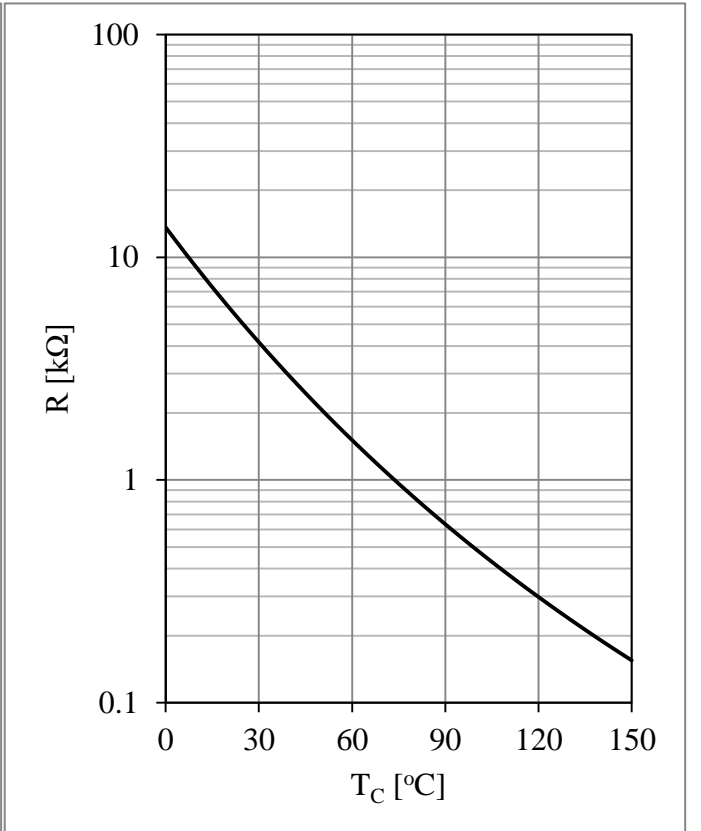


Fig 12. NTC Temperature Characteristic





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