

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD15PJX65L2SF

**650V/15A PIM in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.

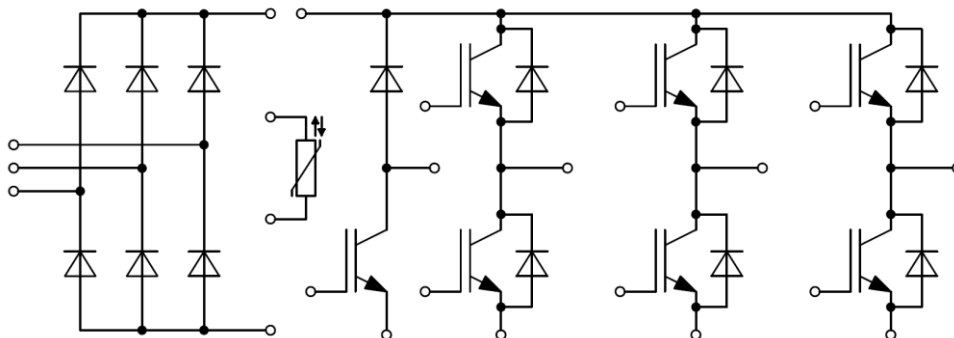
### Features

- Low  $V_{CE(sat)}$  Trench IGBT technology
- 6 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated heatsink using DBC technology
- PressFIT contact technology

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

### Equivalent Circuit Schematic



**Absolute Maximum Ratings**  $T_C=25^{\circ}\text{C}$  unless otherwise noted**IGBT-inverter**

Symbol	Description	Value	Unit
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$	30	A
	@ $T_C=100^{\circ}\text{C}$	15	
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	30	A
$P_D$	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	112	W

**Diode-inverter**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	650	V
$I_F$	Diode Continuous Forward Current	15	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	30	A

**Diode-rectifier**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	1600	V
$I_O$	Average Output Current 50Hz/60Hz,sine wave	15	A
$I_{FSM}$	Surge Forward Current $t_p=10\text{ms}$ @ $T_j=25^{\circ}\text{C}$	300	A
	@ $T_j=150^{\circ}\text{C}$	245	
$I^2t$	$I^2t$ -value, $t_p=10\text{ms}$ @ $T_j=25^{\circ}\text{C}$	450	$\text{A}^2\text{s}$
	@ $T_j=150^{\circ}\text{C}$	300	

**IGBT-brake**

Symbol	Description	Value	Unit
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$	30	A
	@ $T_C=100^{\circ}\text{C}$	15	
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	30	A
$P_D$	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	112	W

**Diode-brake**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	650	V
$I_F$	Diode Continuous Forward Current	10	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	20	A

**Module**

Symbol	Description	Value	Unit
$T_{jmax}$	Maximum Junction Temperature(inverter,brake)	175	$^{\circ}\text{C}$
	Maximum Junction Temperature (rectifier)	150	
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz},t=1\text{min}$	2500	V

**IGBT-inverter Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		1.45	1.90	V	
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$		1.60			
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}$		1.70			
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=0.24\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	5.1	5.8	6.5	V	
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			1.0	mA	
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA	
$R_{Gint}$	Internal Gate Resistance			0		$\Omega$	
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$		1.74		nF	
$C_{res}$	Reverse Transfer Capacitance				0.03		nF
$Q_G$	Gate Charge	$V_{GE}=-15\dots+15\text{V}$		0.10		$\mu\text{C}$	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$		14		ns	
$t_r$	Rise Time			11		ns	
$t_{d(off)}$	Turn-Off Delay Time			88		ns	
$t_f$	Fall Time			68		ns	
$E_{on}$	Turn-On Switching Loss			0.25		mJ	
$E_{off}$	Turn-Off Switching Loss			0.27		mJ	
$t_{d(on)}$	Turn-On Delay Time		$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$		14		ns
$t_r$	Rise Time				15		ns
$t_{d(off)}$	Turn-Off Delay Time			104		ns	
$t_f$	Fall Time			88		ns	
$E_{on}$	Turn-On Switching Loss			0.32		mJ	
$E_{off}$	Turn-Off Switching Loss			0.35		mJ	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=150^\circ\text{C}$			14		ns
$t_r$	Rise Time				15		ns
$t_{d(off)}$	Turn-Off Delay Time			112		ns	
$t_f$	Fall Time			96		ns	
$E_{on}$	Turn-On Switching Loss			0.36		mJ	
$E_{off}$	Turn-Off Switching Loss			0.37		mJ	
$I_{SC}$	SC Data		$t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}, V_{CC}=360\text{V}, V_{CEM} \leq 650\text{V}$		75		A

**Diode-inverter Characteristics**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_C=15\text{A}, V_{GE}=0\text{V}, T_j=25^{\circ}\text{C}$		1.60	2.05	V
		$I_C=15\text{A}, V_{GE}=0\text{V}, T_j=125^{\circ}\text{C}$		1.55		
		$I_C=15\text{A}, V_{GE}=0\text{V}, T_j=150^{\circ}\text{C}$		1.50		
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=1600\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=25^{\circ}\text{C}$		0.8		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			23		A
$E_{rec}$	Reverse Recovery Energy			0.16		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=1600\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=125^{\circ}\text{C}$		1.4		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			25		A
$E_{rec}$	Reverse Recovery Energy			0.28		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=1600\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=150^{\circ}\text{C}$		1.7		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			26		A
$E_{rec}$	Reverse Recovery Energy			0.37		mJ

**Diode-rectifier Characteristics**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$V_F$	Diode Forward Voltage	$I_F=15\text{A}, V_{GE}=0\text{V}, T_j=150^{\circ}\text{C}$		0.85		V
$I_R$	Reverse Current	$T_j=150^{\circ}\text{C}, V_R=1600\text{V}$			1.0	mA

**IGBT-brake Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		1.45	1.90	V	
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$		1.60			
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}$		1.70			
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=0.24\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	5.1	5.8	6.5	V	
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			1.0	mA	
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA	
$R_{Gint}$	Internal Gate Resistance			0		$\Omega$	
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$		1.74		nF	
$C_{res}$	Reverse Transfer Capacitance				0.03		nF
$Q_G$	Gate Charge	$V_{GE}=-15\dots+15\text{V}$		0.10		$\mu\text{C}$	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$		14		ns	
$t_r$	Rise Time			11		ns	
$t_{d(off)}$	Turn-Off Delay Time			88		ns	
$t_f$	Fall Time			68		ns	
$E_{on}$	Turn-On Switching Loss			0.25		mJ	
$E_{off}$	Turn-Off Switching Loss			0.27		mJ	
$t_{d(on)}$	Turn-On Delay Time		$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$		14		ns
$t_r$	Rise Time				15		ns
$t_{d(off)}$	Turn-Off Delay Time			104		ns	
$t_f$	Fall Time			88		ns	
$E_{on}$	Turn-On Switching Loss			0.32		mJ	
$E_{off}$	Turn-Off Switching Loss			0.35		mJ	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=150^\circ\text{C}$			14		ns
$t_r$	Rise Time				15		ns
$t_{d(off)}$	Turn-Off Delay Time			112		ns	
$t_f$	Fall Time			96		ns	
$E_{on}$	Turn-On Switching Loss			0.36		mJ	
$E_{off}$	Turn-Off Switching Loss			0.37		mJ	
$I_{SC}$	SC Data		$t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}, V_{CC}=360\text{V}, V_{CEM} \leq 650\text{V}$		75		A

**Diode-brake Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_C=10\text{A}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$		1.60	2.05	V
		$I_C=10\text{A}, V_{GE}=0\text{V}, T_j=125^\circ\text{C}$		1.55		
		$I_C=10\text{A}, V_{GE}=0\text{V}, T_j=150^\circ\text{C}$		1.50		
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=10\text{A},$ $-di/dt=1500\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=25^\circ\text{C}$		0.50		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			18.0		A
$E_{rec}$	Reverse Recovery Energy			0.11		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=10\text{A},$ $-di/dt=1500\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=125^\circ\text{C}$		0.85		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			19.0		A
$E_{rec}$	Reverse Recovery Energy			0.20		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=10\text{A},$ $-di/dt=1500\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=150^\circ\text{C}$		1.10		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			21.0		A
$E_{rec}$	Reverse Recovery Energy			0.26		mJ

**NTC Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$R_{25}$	Rated Resistance			5.0		$\text{k}\Omega$
$\Delta R/R$	Deviation of $R_{100}$	$T_C=100^\circ\text{C}, R_{100}=493.3\Omega$	-5		5	%
$P_{25}$	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K
$B_{25/80}$	B-value	$R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$		3411		K
$B_{25/100}$	B-value	$R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15\text{K}))]$		3433		K

**Module Characteristics**  $T_c=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Min.	Typ.	Max.	Unit
$L_{CE}$	Stray Inductance		30		nH
$R_{CC'+EE'}$ $R_{AA'+CC'}$	Module Lead Resistance, Terminal to Chip		8.00 6.00		m $\Omega$
$R_{thJC}$	Junction-to-Case (per IGBT-inverter)		1.216	1.338	K/W
	Junction-to-Case (per Diode-inverter)		1.838	2.022	
	Junction-to-Case (per Diode-rectifier)		0.822	0.904	
	Junction-to-Case (per IGBT-brake)		1.185	1.303	
	Junction-to-Case (per Diode-brake)		2.355	2.591	
$R_{thCH}$	Case-to-Heatsink (per IGBT-inverter)		1.183		K/W
	Case-to-Heatsink (per Diode-inverter)		1.788		
	Case-to-Heatsink (per Diode-rectifier)		0.799		
	Case-to-Heatsink (per IGBT-brake)		1.152		
	Case-to-Heatsink (per Diode-brake)		2.291		
	Case-to-Heatsink (per Module)		0.058		
F	Mounting Force Per Clamp	20		50	N
G	Weight of Module		24		g

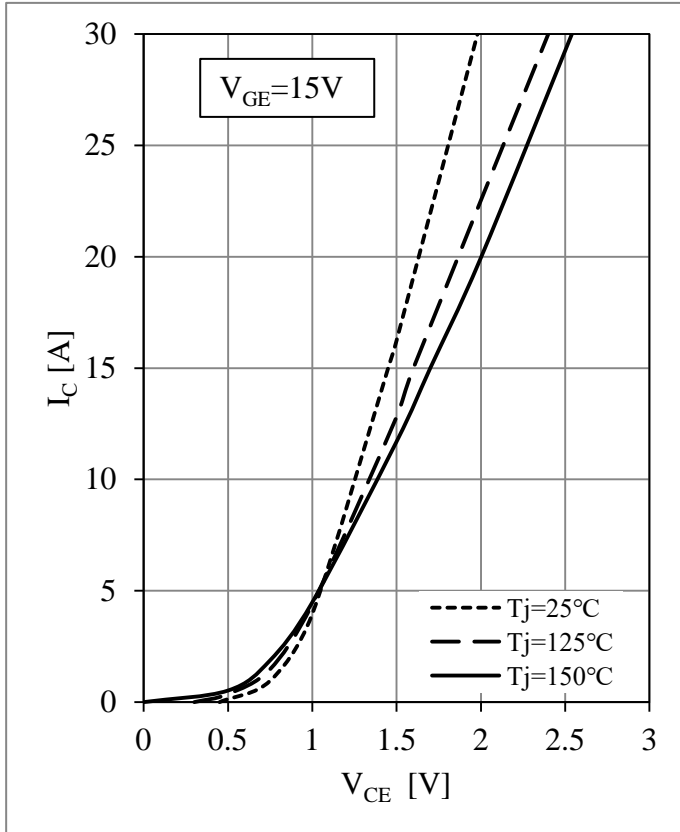


Fig 1. IGBT-inverter Output Characteristics

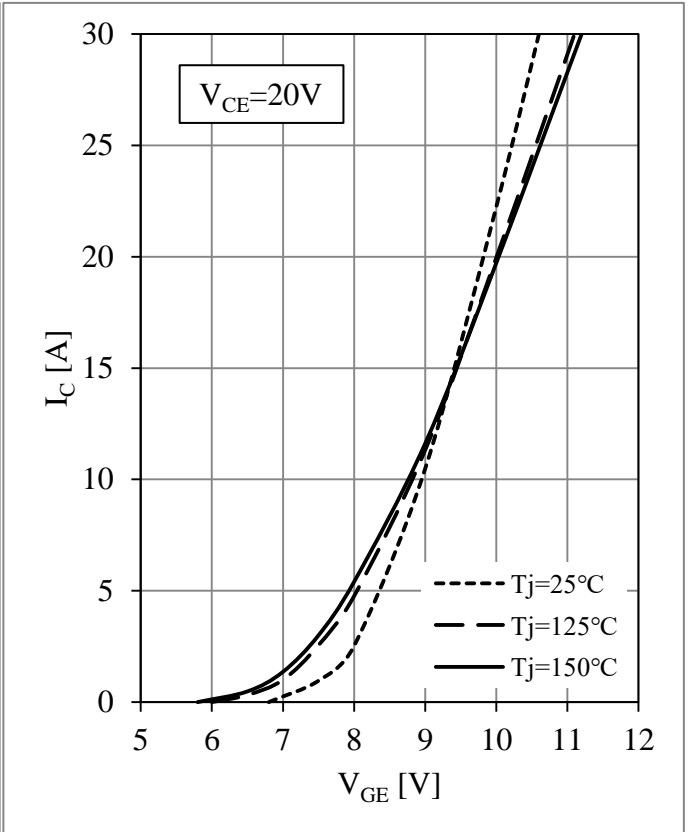


Fig 2. IGBT-inverter Transfer Characteristics

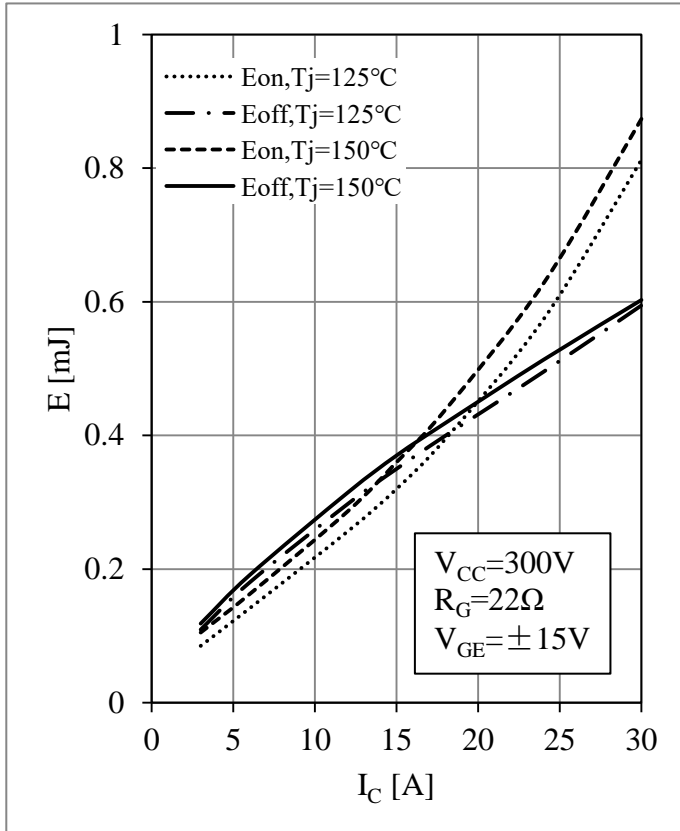


Fig 3. IGBT-inverter Switching Loss vs.  $I_C$

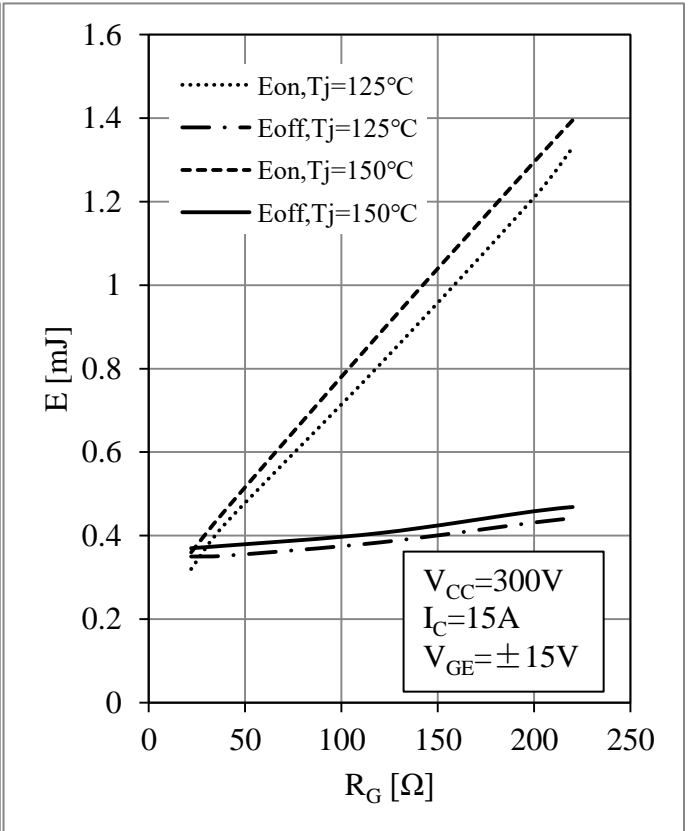


Fig 4. IGBT-inverter Switching Loss vs.  $R_G$



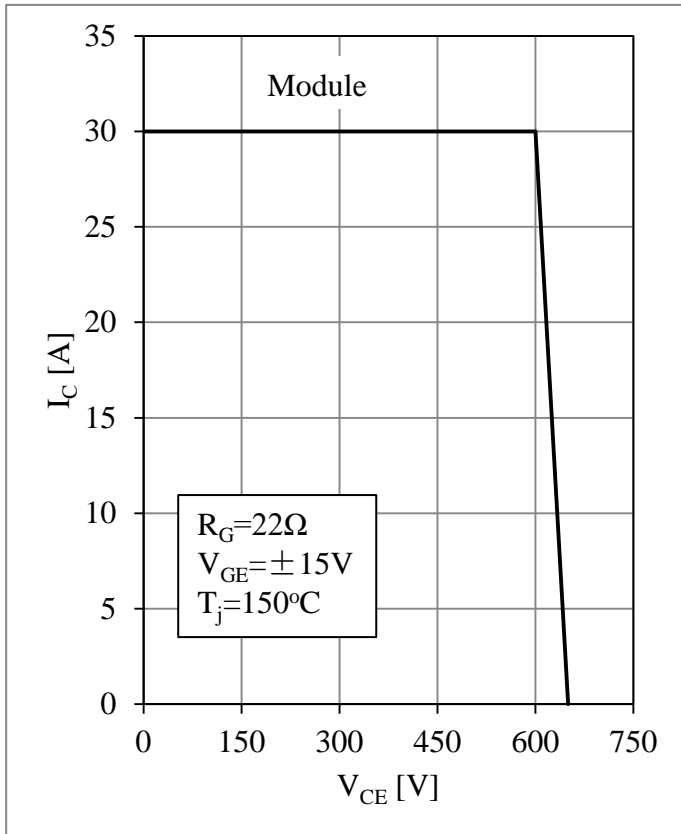


Fig 5. IGBT-inverter RBSOA

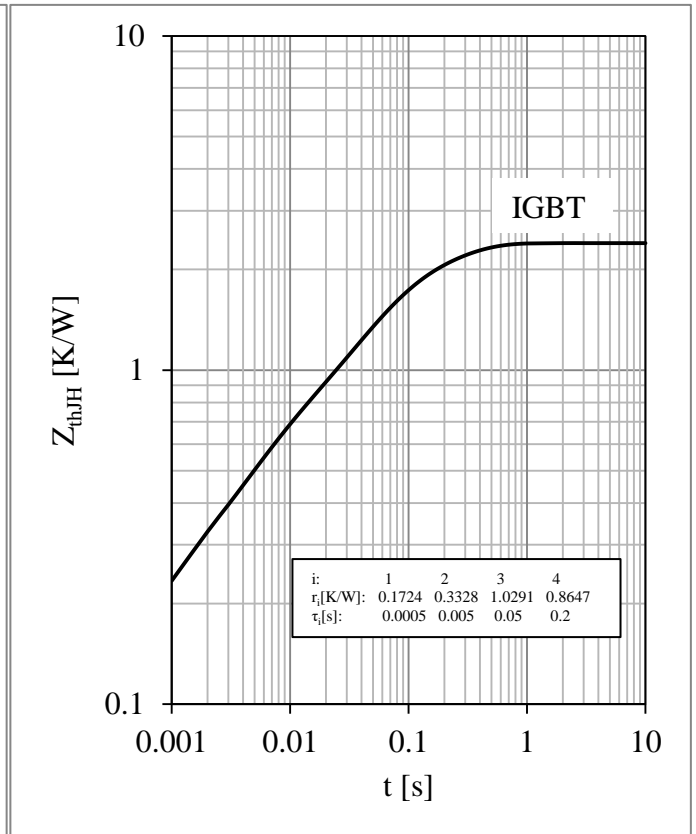


Fig 6. IGBT-inverter Transient Thermal Impedance

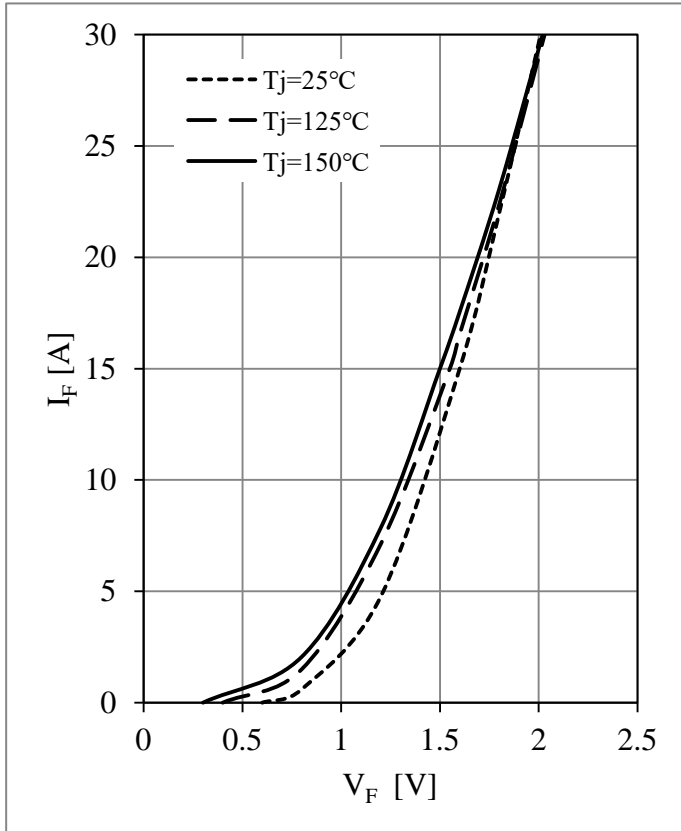


Fig 7. Diode-inverter Forward Characteristics

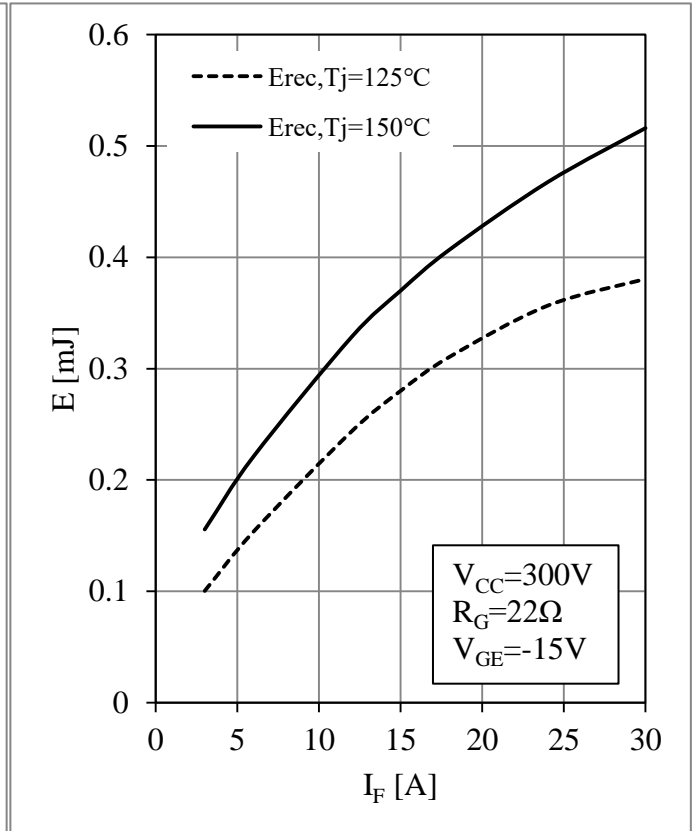


Fig 8. Diode-inverter Switching Loss vs.  $I_F$

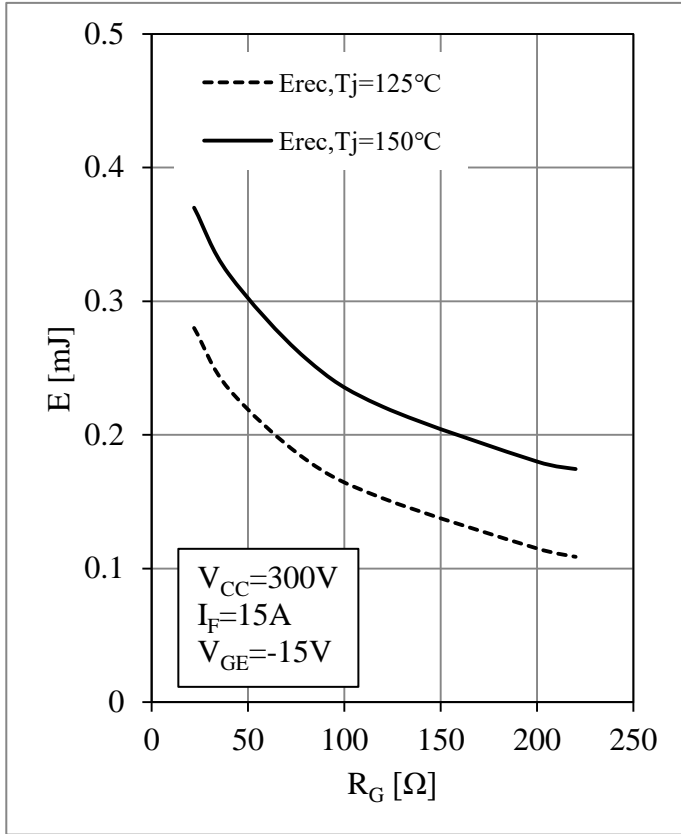


Fig 9. Diode-inverter Switching Loss vs.  $R_G$

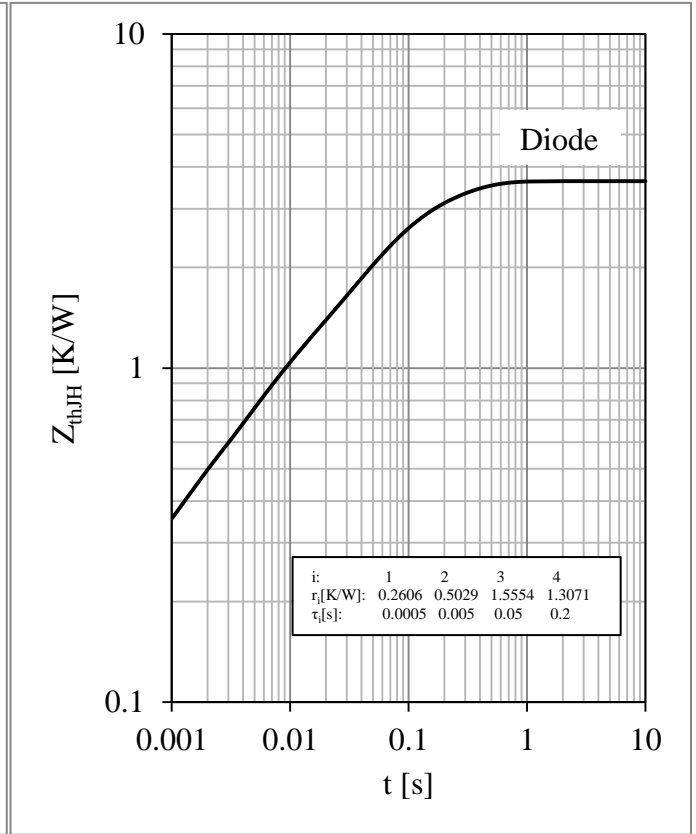


Fig 10. Diode-inverter Transient Thermal Impedance

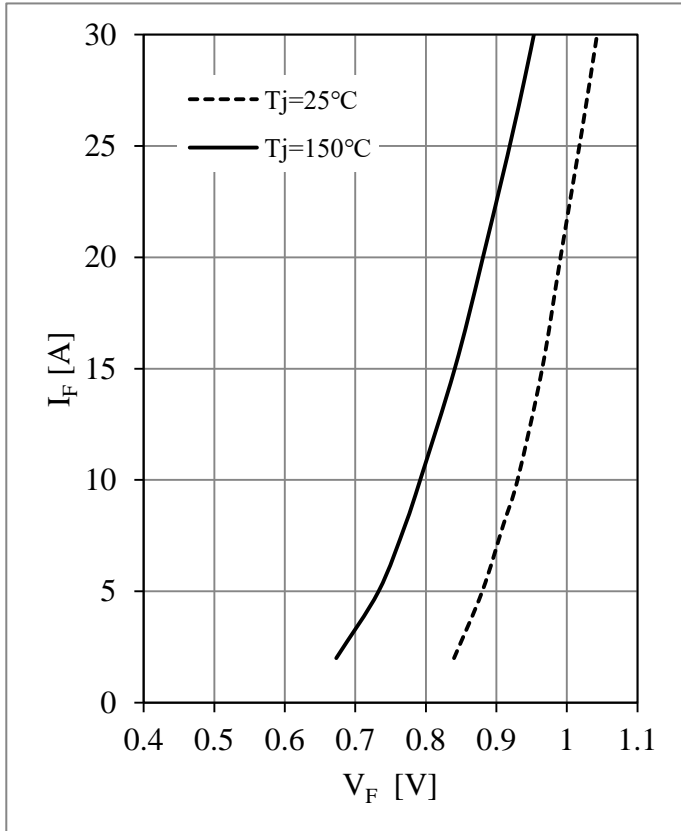


Fig 11. Diode-rectifier Forward Characteristics

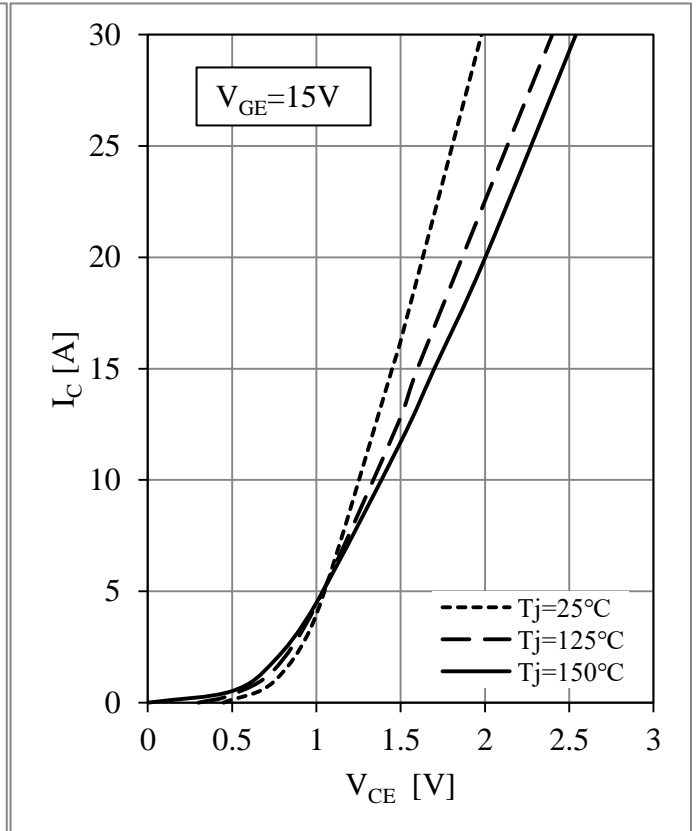


Fig 12. IGBT-brake-chopper Output Characteristics

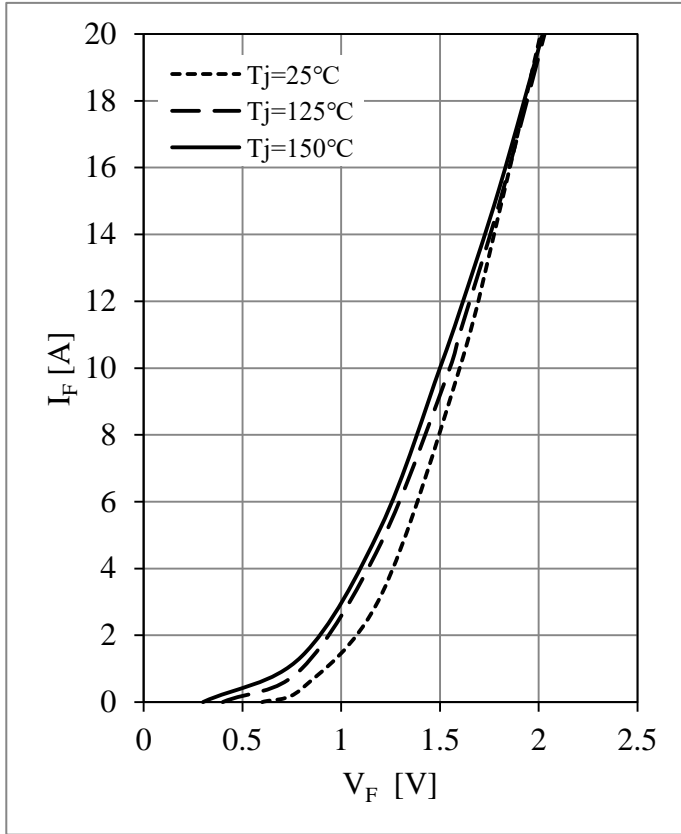


Fig 13. Diode-brake-chopper Forward Characteristics

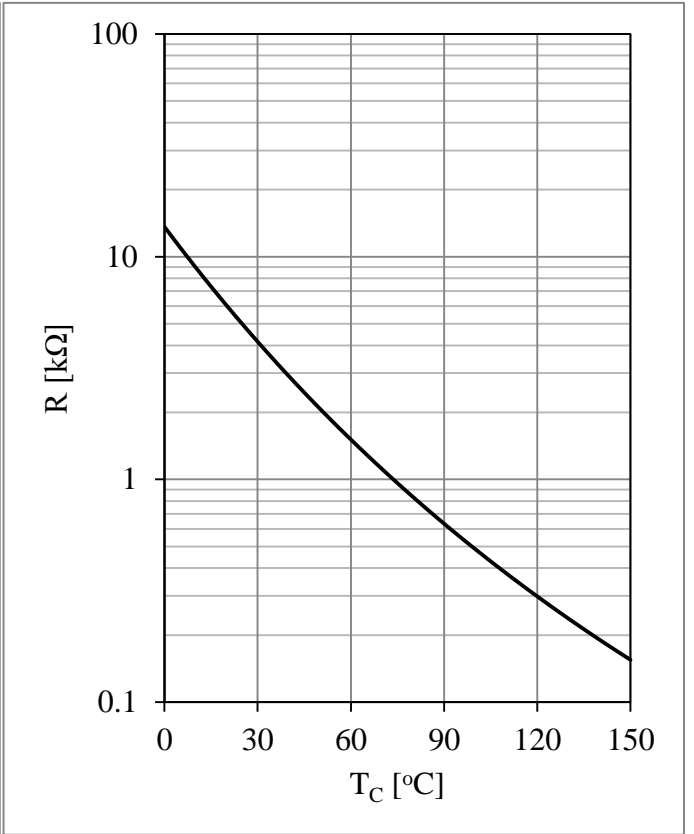
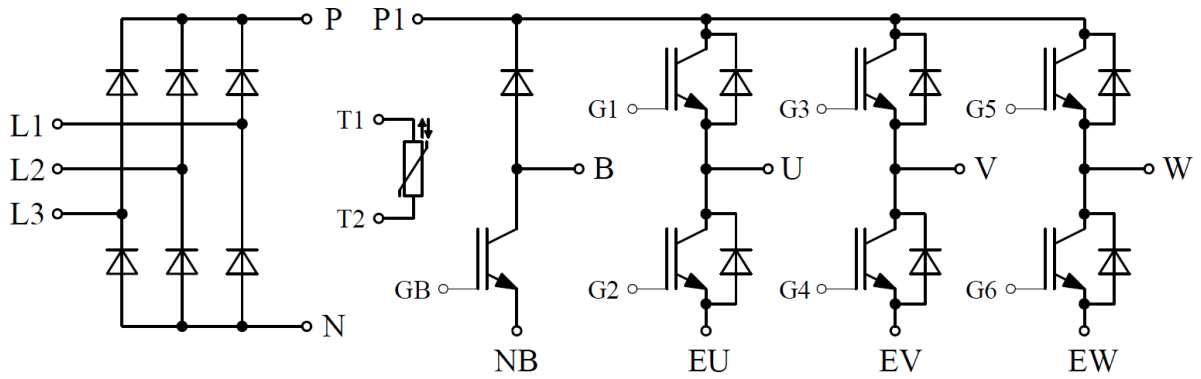


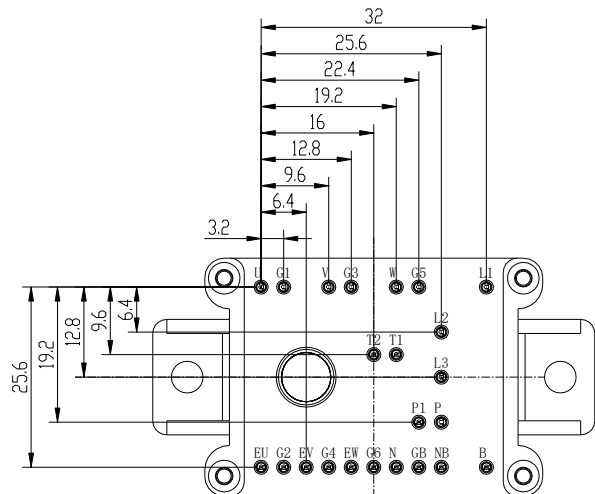
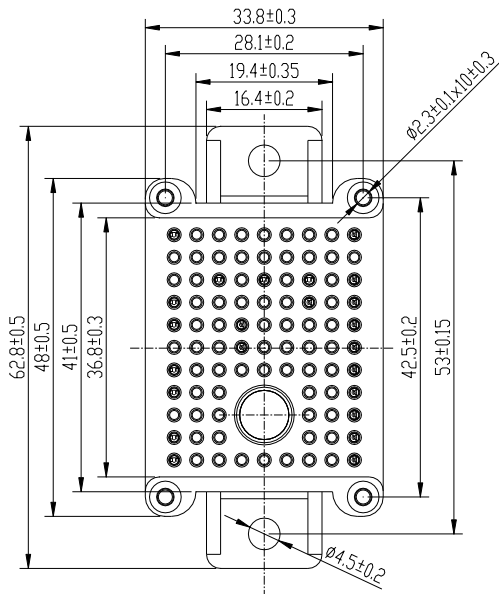
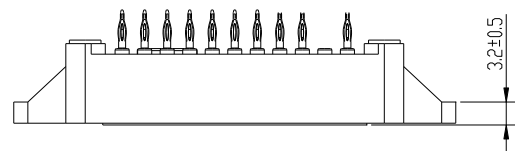
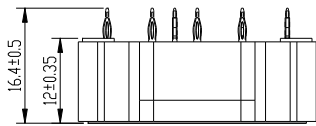
Fig 14. NTC Temperature Characteristic

**Circuit Schematic**



**Package Dimensions**

Dimensions in Millimeters



Pinpositions with tolerance  $\boxed{\oplus \ \varnothing 0.8}$

## Terms and Conditions of Usage

The data contained in this product datasheet is exclusively intended for technically trained staff. you and your technical departments will have to evaluate the suitability of the product for the intended application and the completeness of the product data with respect to such application.

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If and to the extent necessary, please forward equivalent notices to your customers.  
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