

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD15FSX65L4SN

**650V/15A 6 in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.

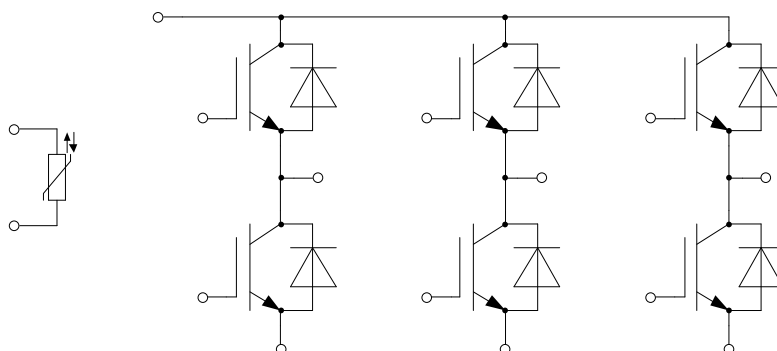
### Features

- Low  $V_{CE(sat)}$  Trench IGBT technology
- 6 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated heatsink using DBC technology

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

### Equivalent Circuit Schematic



**Absolute Maximum Ratings**  $T_C=25^{\circ}\text{C}$  unless otherwise noted**IGBT**

Symbol	Description	Value	Unit
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$	30	A
	@ $T_C=100^{\circ}\text{C}$	15	A
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	30	A
$P_D$	Maximum Power Dissipation @ $T_{vj}=175^{\circ}\text{C}$	98	W

**Diode**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	650	V
$I_F$	Diode Continuous Forward Current	15	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	30	A

**Module**

Symbol	Description	Value	Unit
$T_{vjmax}$	Maximum Junction Temperature	175	$^{\circ}\text{C}$
$T_{vjop}$	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}, t=1\text{min}$	2500	V

**IGBT Characteristics**  $T_c=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=15\text{A}, V_{GE}=15\text{V}, T_{vj}=25^\circ\text{C}$		1.45	1.90	V
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_{vj}=125^\circ\text{C}$		1.60		
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_{vj}=150^\circ\text{C}$		1.70		
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=0.24\text{mA}, V_{CE}=V_{GE}, T_{vj}=25^\circ\text{C}$	5.1	5.8	6.5	V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_{vj}=25^\circ\text{C}$			1.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_{vj}=25^\circ\text{C}$			400	nA
$R_{Gint}$	Internal Gate Resistance			0		$\Omega$
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$		1.74		nF
$C_{res}$	Reverse Transfer Capacitance			0.03		nF
$Q_G$	Gate Charge	$V_{GE}=-15\dots+15\text{V}$		0.10		$\mu\text{C}$
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, L_S=45\text{nH}, T_{vj}=25^\circ\text{C}$		17		ns
$t_r$	Rise Time			16		ns
$t_{d(off)}$	Turn-Off Delay Time			67		ns
$t_f$	Fall Time			149		ns
$E_{on}$	Turn-On Switching Loss			0.22		mJ
$E_{off}$	Turn-Off Switching Loss			0.25		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, L_S=45\text{nH}, T_{vj}=125^\circ\text{C}$		15		ns
$t_r$	Rise Time			17		ns
$t_{d(off)}$	Turn-Off Delay Time			79		ns
$t_f$	Fall Time			153		ns
$E_{on}$	Turn-On Switching Loss			0.28		mJ
$E_{off}$	Turn-Off Switching Loss			0.33		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, L_S=45\text{nH}, T_{vj}=150^\circ\text{C}$		15		ns
$t_r$	Rise Time			18		ns
$t_{d(off)}$	Turn-Off Delay Time			81		ns
$t_f$	Fall Time			185		ns
$E_{on}$	Turn-On Switching Loss			0.30		mJ
$E_{off}$	Turn-Off Switching Loss			0.34		mJ
$I_{SC}$	SC Data	$t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_{vj}=150^\circ\text{C}, V_{CC}=360\text{V}, V_{CEM} \leq 650\text{V}$		75		A

**Diode Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_C=15\text{A}, V_{GE}=0\text{V}, T_{vj}=25^\circ\text{C}$		1.60	2.05	V
		$I_C=15\text{A}, V_{GE}=0\text{V}, T_{vj}=125^\circ\text{C}$		1.65		
		$I_C=15\text{A}, V_{GE}=0\text{V}, T_{vj}=150^\circ\text{C}$		1.65		
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=1000\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $L_S=45\text{nH}, T_{vj}=25^\circ\text{C}$		0.37		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			13		A
$E_{rec}$	Reverse Recovery Energy			0.05		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=900\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $L_S=45\text{nH}, T_{vj}=125^\circ\text{C}$		0.67		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			14		A
$E_{rec}$	Reverse Recovery Energy			0.11		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=860\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $L_S=45\text{nH}, T_{vj}=150^\circ\text{C}$		0.73		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			14		A
$E_{rec}$	Reverse Recovery Energy			0.12		mJ

**NTC Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$R_{25}$	Rated Resistance			5.0		k $\Omega$
$\Delta R/R$	Deviation of $R_{100}$	$T_C=100^\circ\text{C}, R_{100}=493.3\Omega$	-5		5	%
$P_{25}$	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K
$B_{25/80}$	B-value	$R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$		3411		K
$B_{25/100}$	B-value	$R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15\text{K}))]$		3433		K

**Module Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Min.	Typ.	Max.	Unit
$L_{CE}$	Stray Inductance		25		nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal to Chip		9.50		m $\Omega$
$R_{thJC}$	Junction-to-Case (per IGBT-inverter)		1.383	1.521	K/W
	Junction-to-Case (per Diode-inverter)		2.221	2.443	
$R_{thCH}$	Case-to-Heatsink (per IGBT-inverter)		0.750		K/W
	Case-to-Heatsink (per Diode-inverter)		1.204		
	Case-to-Heatsink (per Module)		0.077		
F	Mounting Force Per Clamp	30		50	N
G	Weight of Module		10		g

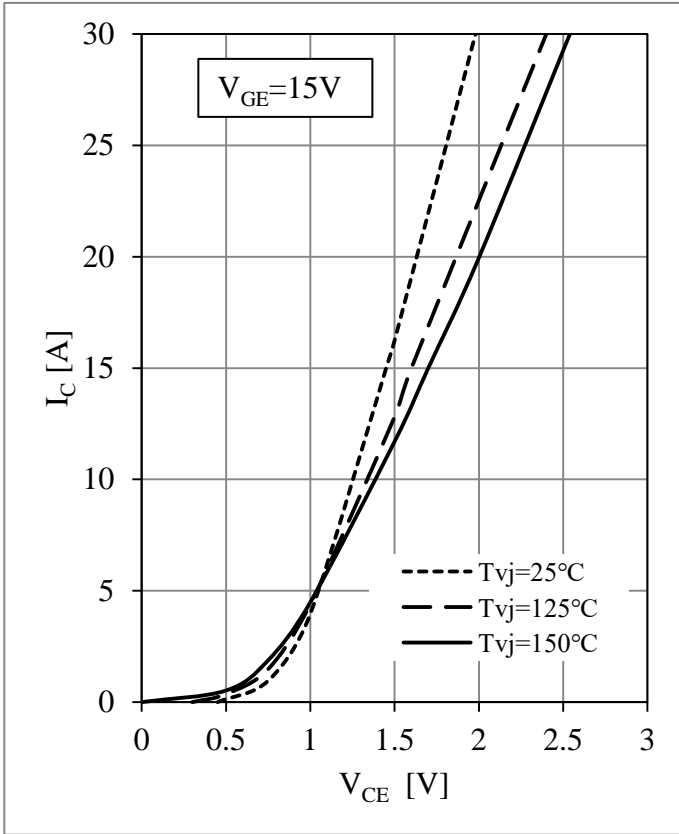


Fig 1. IGBT Output Characteristics

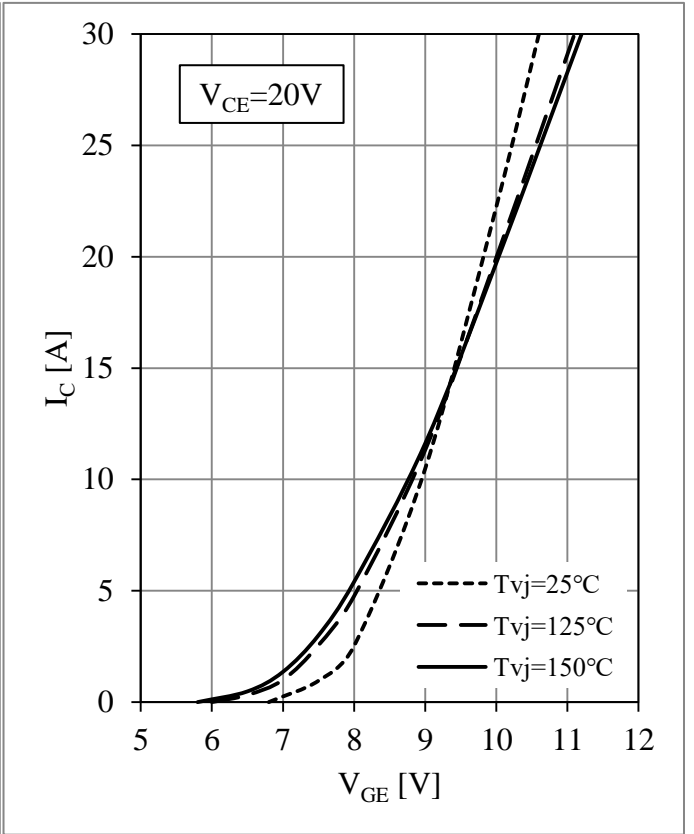


Fig 2. IGBT Transfer Characteristics

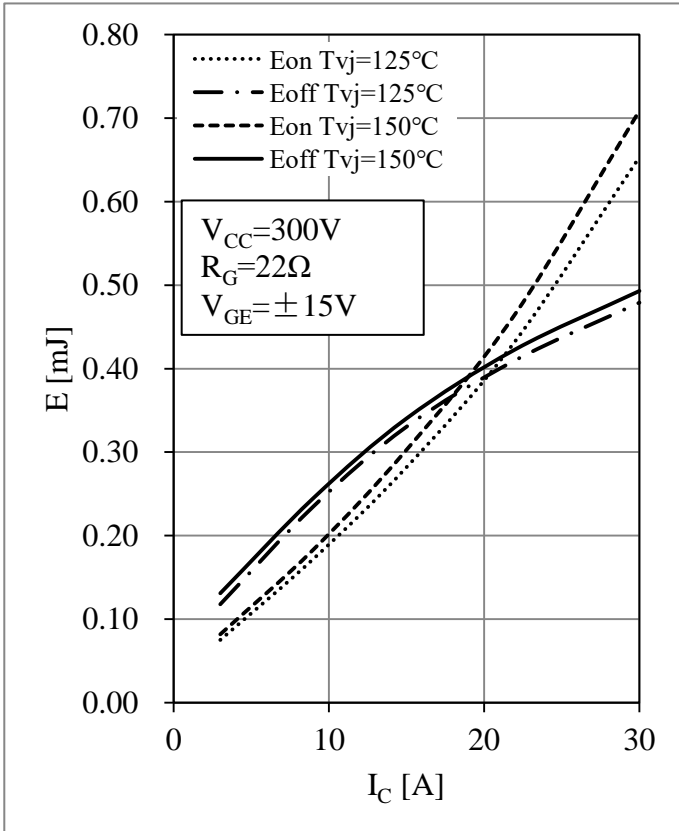


Fig 3. IGBT Switching Loss vs.  $I_C$

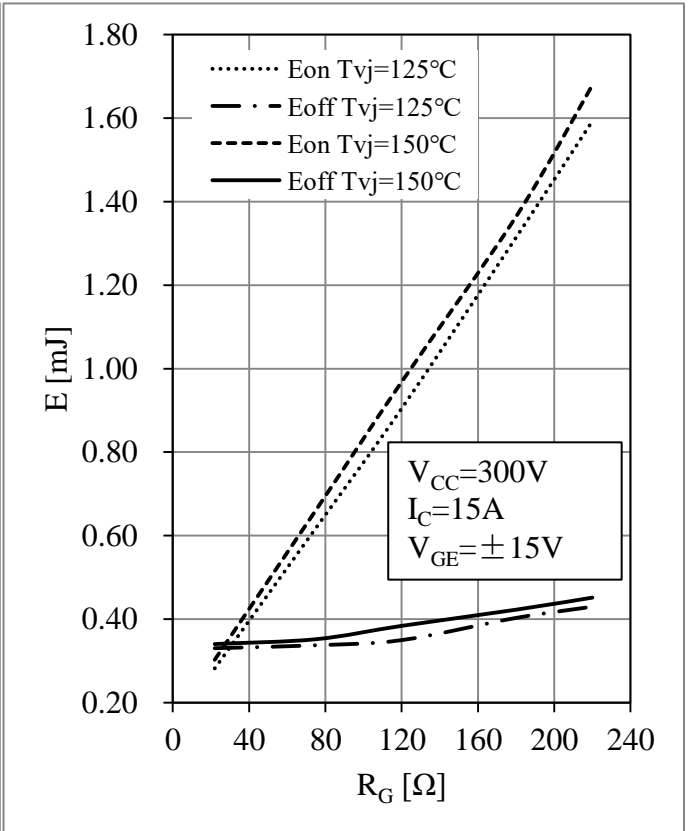


Fig 4. IGBT Switching Loss vs.  $R_G$

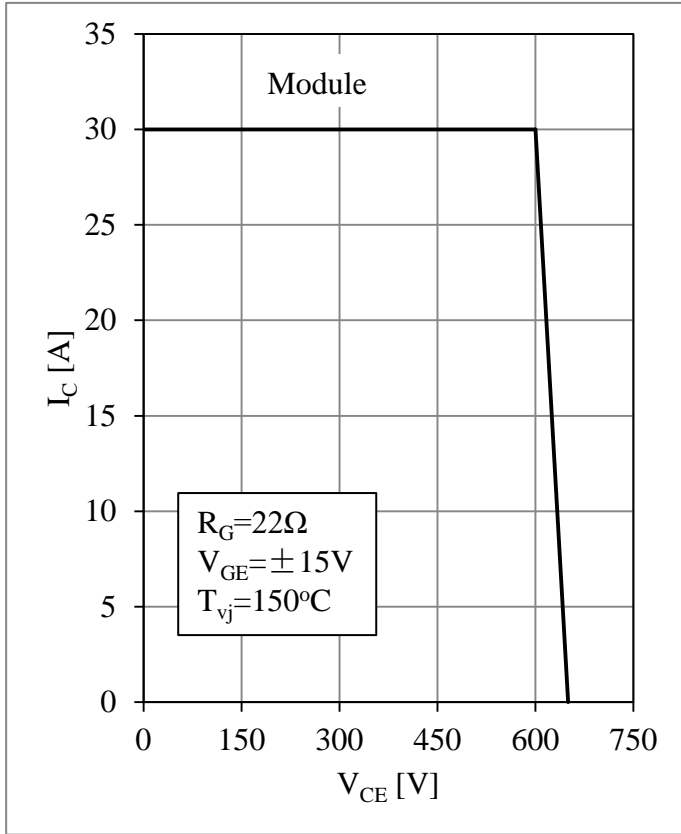


Fig 5. RBSOA

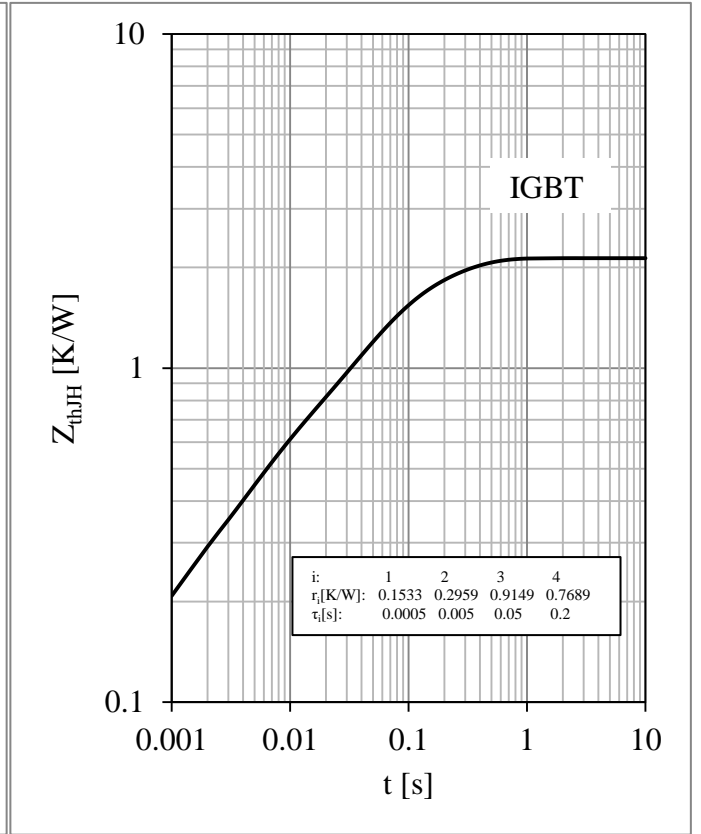


Fig 6. IGBT Transient Thermal Impedance

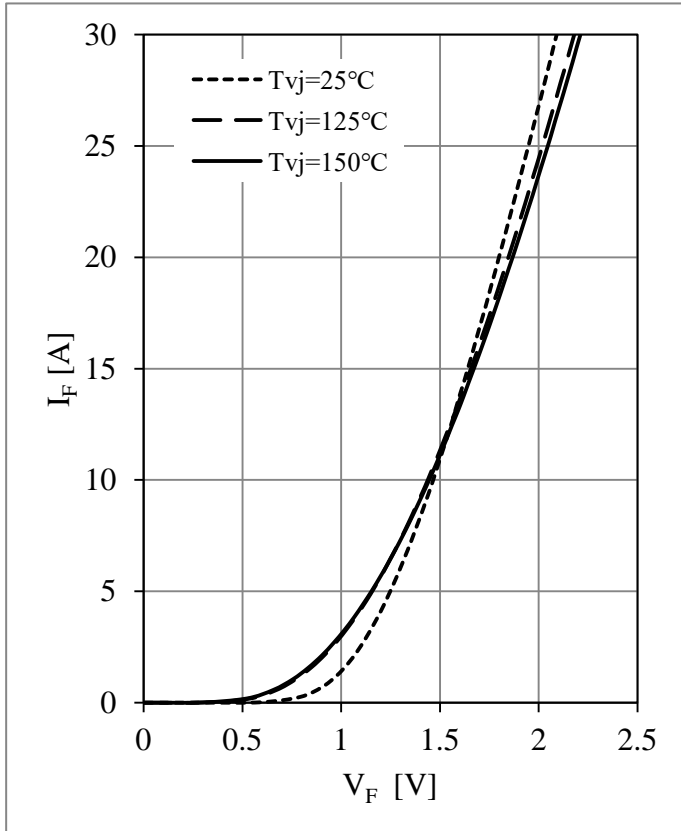


Fig 7. Diode Forward Characteristics

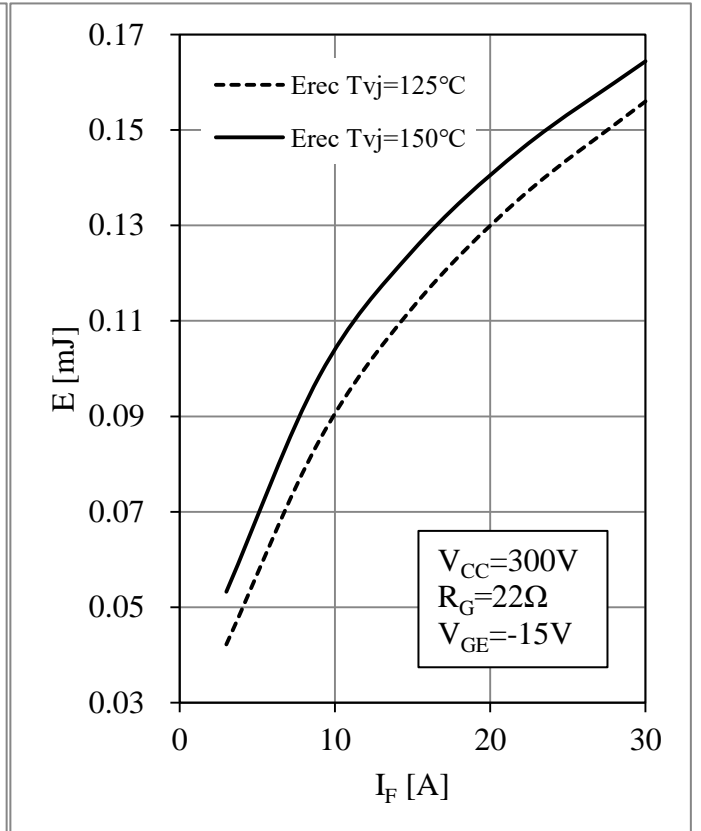


Fig 8. Diode Switching Loss vs.  $I_F$

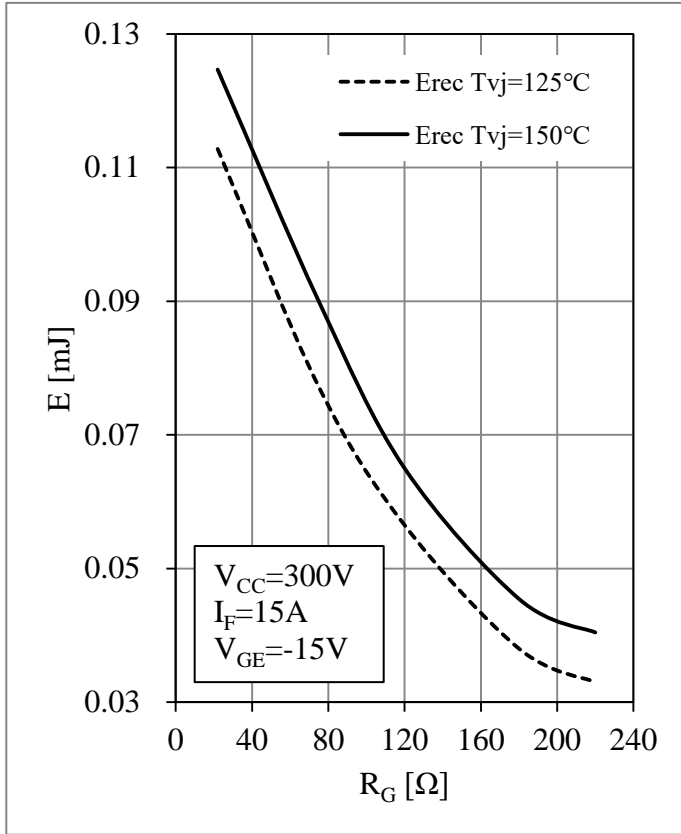


Fig 9. Diode Switching Loss vs.  $R_G$

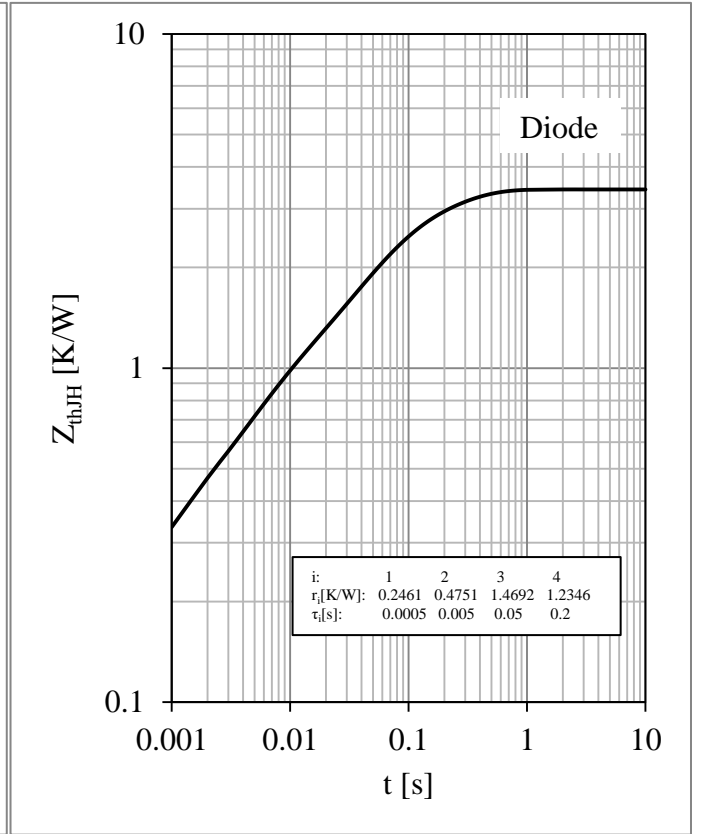


Fig 10. Diode Transient Thermal Impedance

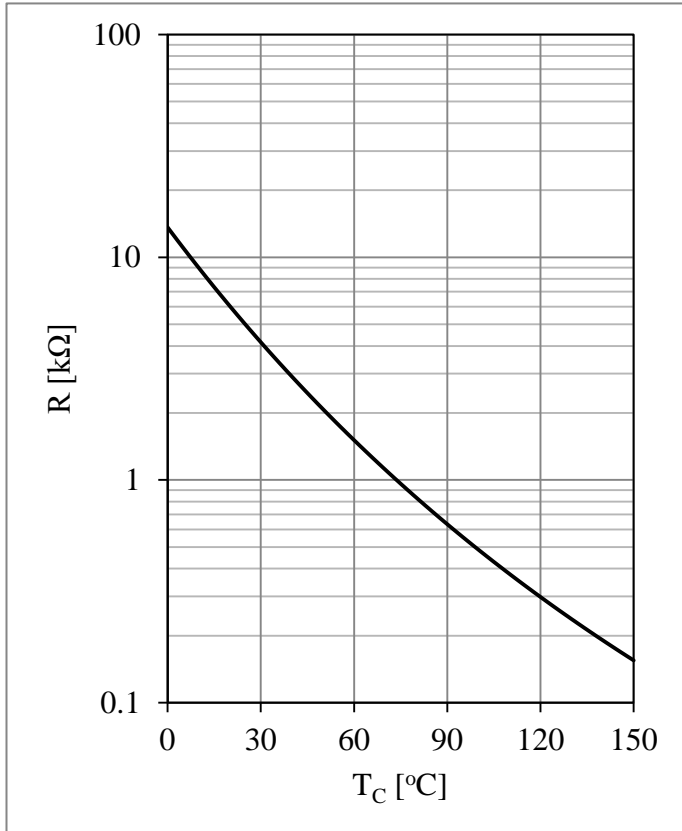
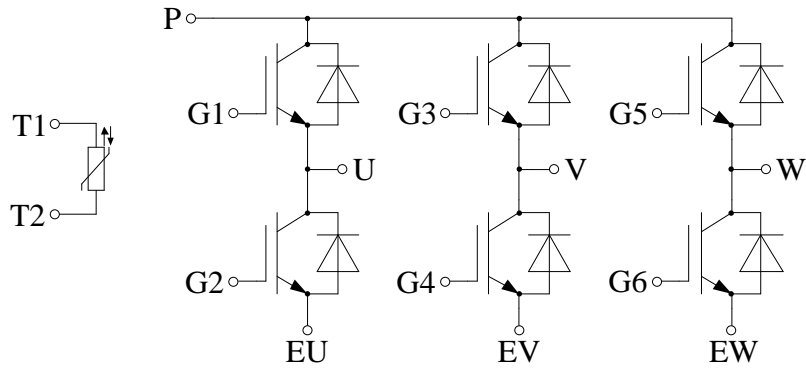


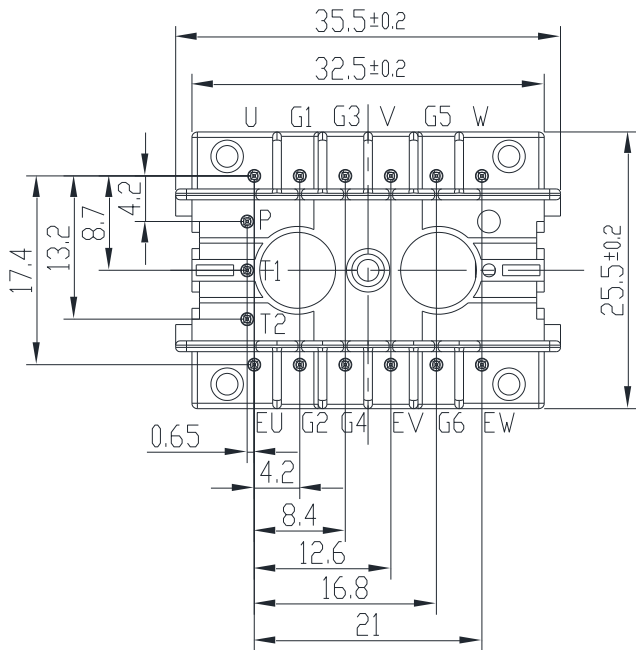
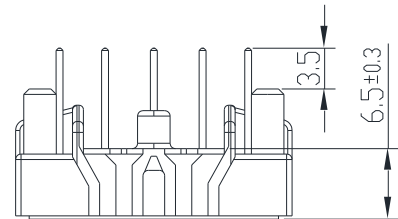
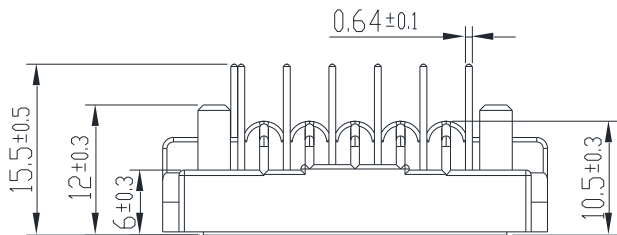
Fig 11. NTC Temperature Characteristic

**Circuit Schematic**



**Package Dimensions**

Dimensions in Millimeters



Pinpositions with tolerance  $\text{⌀} \text{⌀}0.8$



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