

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD800HFA120C2S\_B20

**1200V/800A 2 in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.

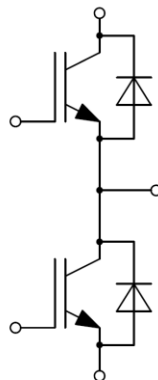
### Features

- Low  $V_{CE(sat)}$  Trench IGBT technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

### Equivalent Circuit Schematic



**Absolute Maximum Ratings**  $T_C=25^{\circ}\text{C}$  unless otherwise noted**IGBT**

Symbol	Description	Value	Unit
$V_{CES}$	Collector-Emitter Voltage	1200	V
$V_{GES}$	Gate-Emitter Voltage Transient Gate-Emitter Voltage	$\pm 20$ $\pm 30$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$ @ $T_C=95^{\circ}\text{C}$	1280 800	A
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	1600	A
$P_D$	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	3191	W

**Diode**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	1200	V
$I_F$	Diode Continuous Forward Current	800	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	1600	A

**Module**

Symbol	Description	Value	Unit
$T_{jmax}$	Maximum Junction Temperature	175	$^{\circ}\text{C}$
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}, t=1\text{min}$	4000	V

**IGBT Characteristics**  $T_c=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=800\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		1.30	1.75	V	
		$I_C=800\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$		1.45			
		$I_C=800\text{A}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}$		1.50			
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=32.0\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	5.5	6.1	7.0	V	
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			1.0	mA	
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA	
$R_{Gint}$	Internal Gate Resistance			0.38		$\Omega$	
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, f=100\text{kHz}, V_{GE}=0\text{V}$		156		nF	
$C_{res}$	Reverse Transfer Capacitance			1.10		nF	
$Q_G$	Gate Charge	$V_{GE}=-8\dots+15\text{V}$		10.3		$\mu\text{C}$	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=800\text{A}, R_G=1.2\Omega, V_{GE}=-8\text{V}/+15\text{V}, T_j=25^\circ\text{C}$		338		ns	
$t_r$	Rise Time			174		ns	
$t_{d(off)}$	Turn-Off Delay Time			1020		ns	
$t_f$	Fall Time			100		ns	
$E_{on}$	Turn-On Switching Loss			65.2		mJ	
$E_{off}$	Turn-Off Switching Loss			88.8		mJ	
$t_{d(on)}$	Turn-On Delay Time		$V_{CC}=600\text{V}, I_C=800\text{A}, R_G=1.2\Omega, V_{GE}=-8\text{V}/+15\text{V}, T_j=125^\circ\text{C}$		398		ns
$t_r$	Rise Time				203		ns
$t_{d(off)}$	Turn-Off Delay Time			1140		ns	
$t_f$	Fall Time			183		ns	
$E_{on}$	Turn-On Switching Loss			96.6		mJ	
$E_{off}$	Turn-Off Switching Loss			109		mJ	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=800\text{A}, R_G=1.2\Omega, V_{GE}=-8\text{V}/+15\text{V}, T_j=150^\circ\text{C}$			413		ns
$t_r$	Rise Time				213		ns
$t_{d(off)}$	Turn-Off Delay Time			1140		ns	
$t_f$	Fall Time			195		ns	
$E_{on}$	Turn-On Switching Loss			105		mJ	
$E_{off}$	Turn-Off Switching Loss			113		mJ	
$I_{SC}$	SC Data		$t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}, V_{CC}=800\text{V}, V_{CEM} \leq 1200\text{V}$		2700		A

**Diode Characteristics**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$V_F$	Diode Forward Voltage	$I_F=800\text{A}, V_{GE}=0\text{V}, T_j=25^{\circ}\text{C}$		1.85	2.30	V
		$I_F=800\text{A}, V_{GE}=0\text{V}, T_j=125^{\circ}\text{C}$		1.85		
		$I_F=800\text{A}, V_{GE}=0\text{V}, T_j=150^{\circ}\text{C}$		1.85		
$Q_r$	Recovered Charge			28.6		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600\text{V}, I_F=800\text{A},$ $-di/dt=5510\text{A}/\mu\text{s}, V_{GE}=-8\text{V},$ $T_j=25^{\circ}\text{C}$		311		A
$E_{rec}$	Reverse Recovery Energy			13.9		mJ
$Q_r$	Recovered Charge			56.8		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600\text{V}, I_F=800\text{A},$ $-di/dt=4990\text{A}/\mu\text{s}, V_{GE}=-8\text{V},$ $T_j=125^{\circ}\text{C}$		378		A
$E_{rec}$	Reverse Recovery Energy			23.7		mJ
$Q_r$	Recovered Charge			66.3		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current	$V_R=600\text{V}, I_F=800\text{A},$ $-di/dt=4860\text{A}/\mu\text{s}, V_{GE}=-8\text{V},$ $T_j=150^{\circ}\text{C}$		395		A
$E_{rec}$	Reverse Recovery Energy			26.7		mJ

**Module Characteristics**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Min.	Typ.	Max.	Unit
$L_{CE}$	Stray Inductance		20		nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal to Chip		0.42		m $\Omega$
$R_{thJC}$	Junction-to-Case (per IGBT)			0.047	K/W
	Junction-to-Case (per Diode)			0.083	
$R_{thCH}$	Case-to-Heatsink (per IGBT)		0.031		K/W
	Case-to-Heatsink (per Diode)		0.055		
	Case-to-Heatsink (per Module)		0.010		
M	Terminal Connection Torque, Screw M6	2.5		5.0	N.m
	Mounting Torque, Screw M6	3.0		5.0	
G	Weight of Module		320		g

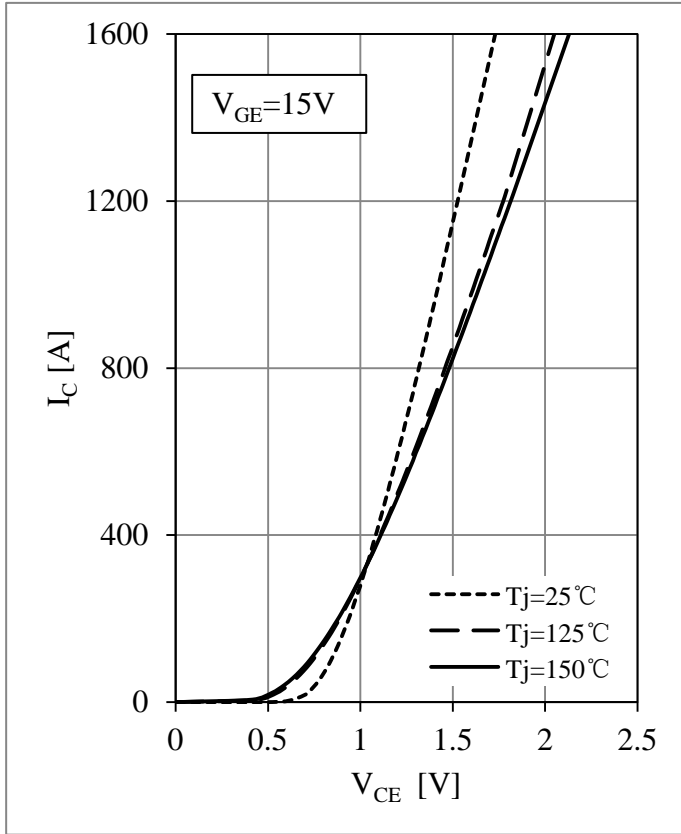


Fig 1. IGBT Output Characteristics

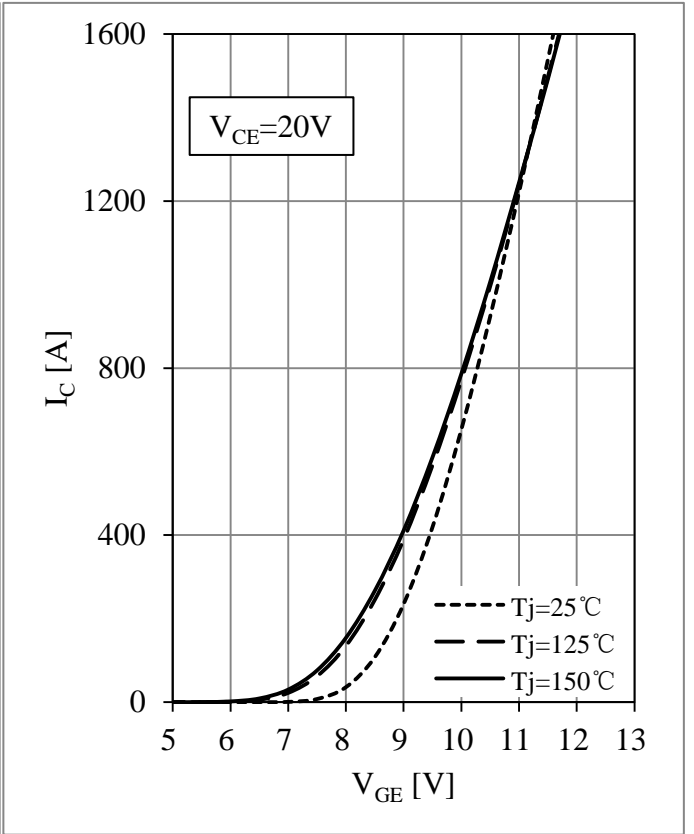


Fig 2. IGBT Transfer Characteristics

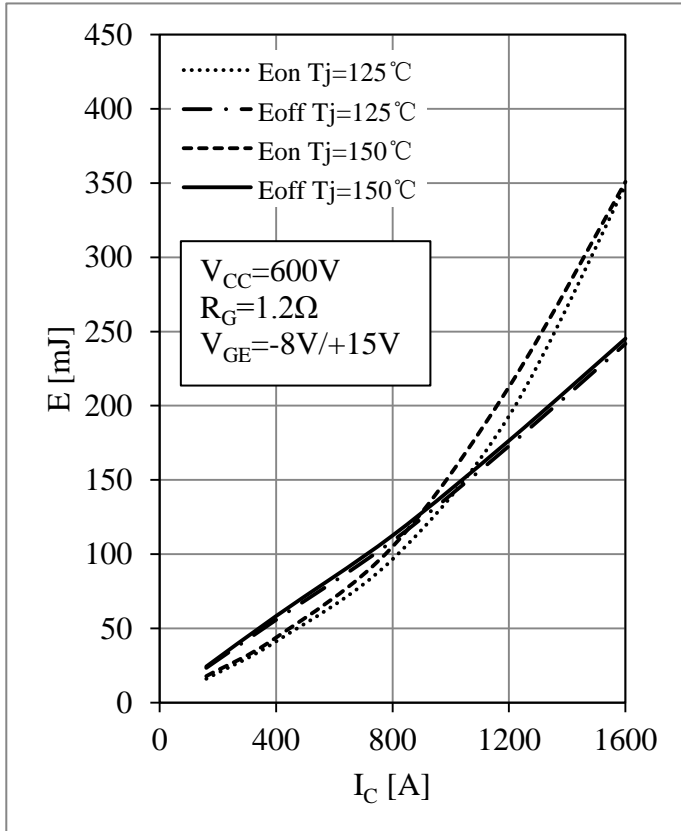


Fig 3. IGBT Switching Loss vs.  $I_C$

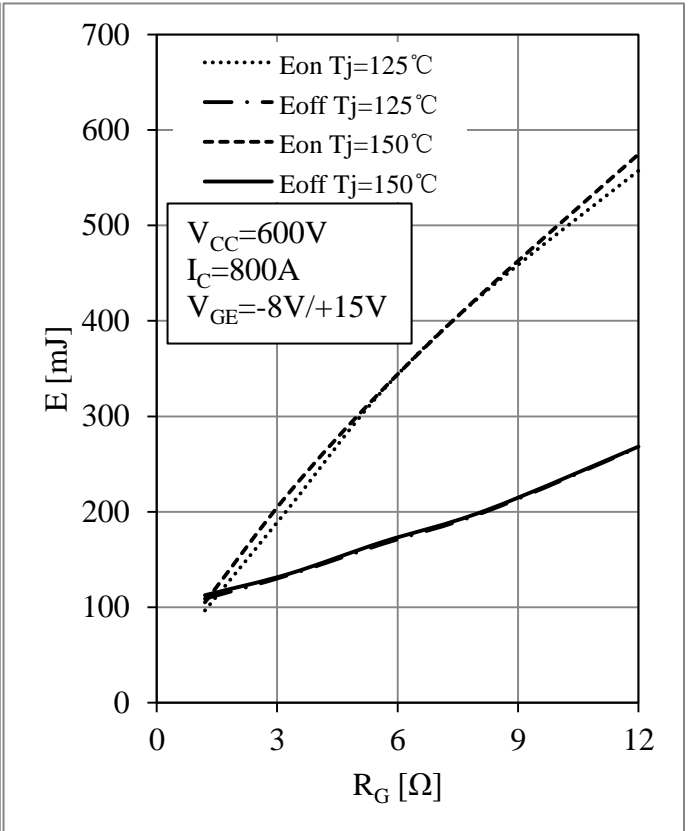


Fig 4. IGBT Switching Loss vs.  $R_G$

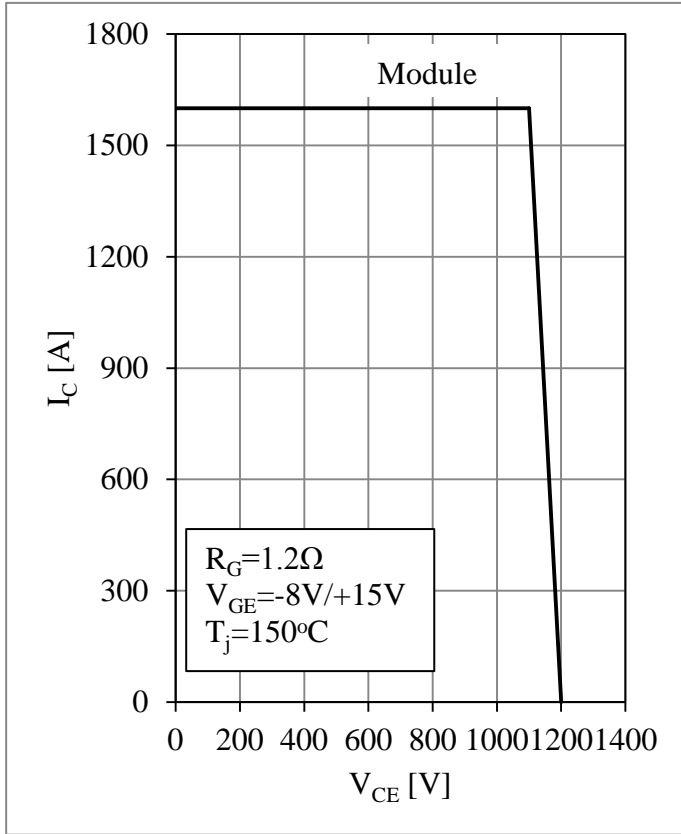


Fig 5. RBSOA

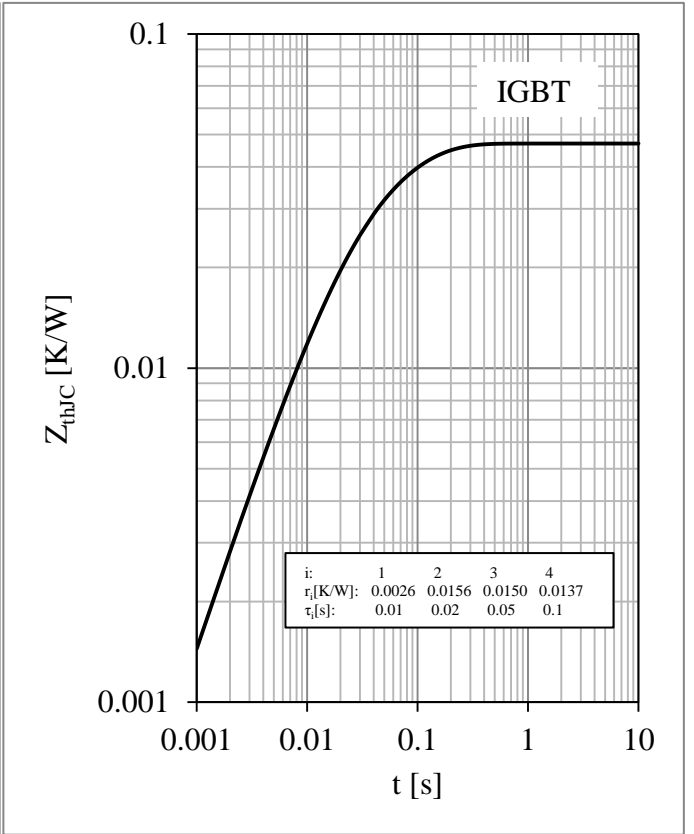


Fig 6. IGBT Transient Thermal Impedance

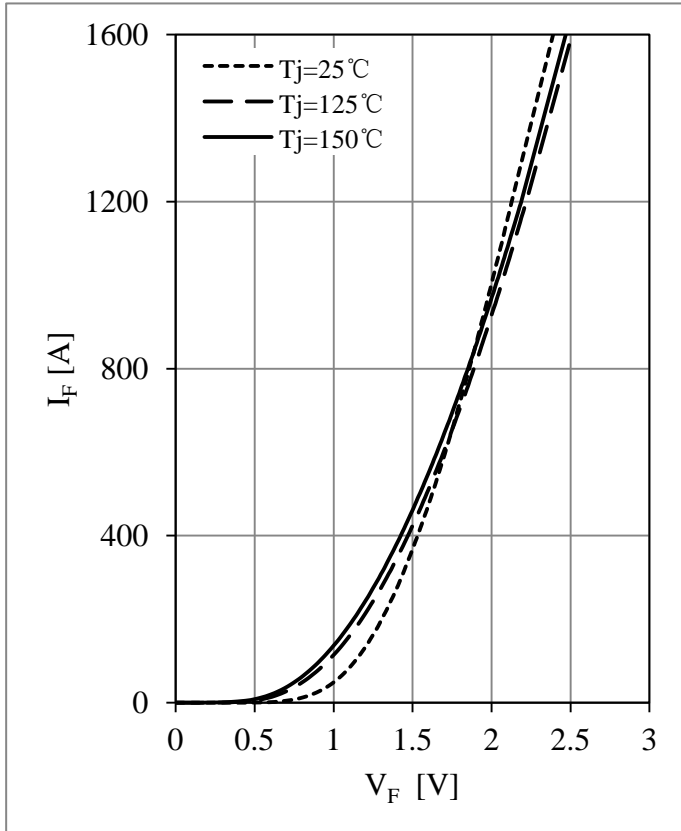


Fig 7. Diode Forward Characteristics

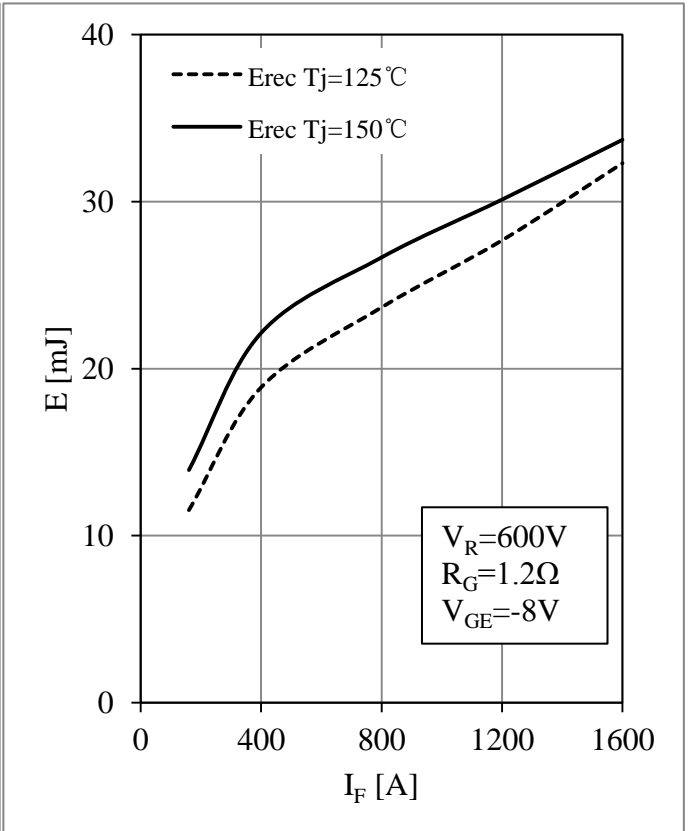


Fig 8. Diode Switching Loss vs.  $I_F$

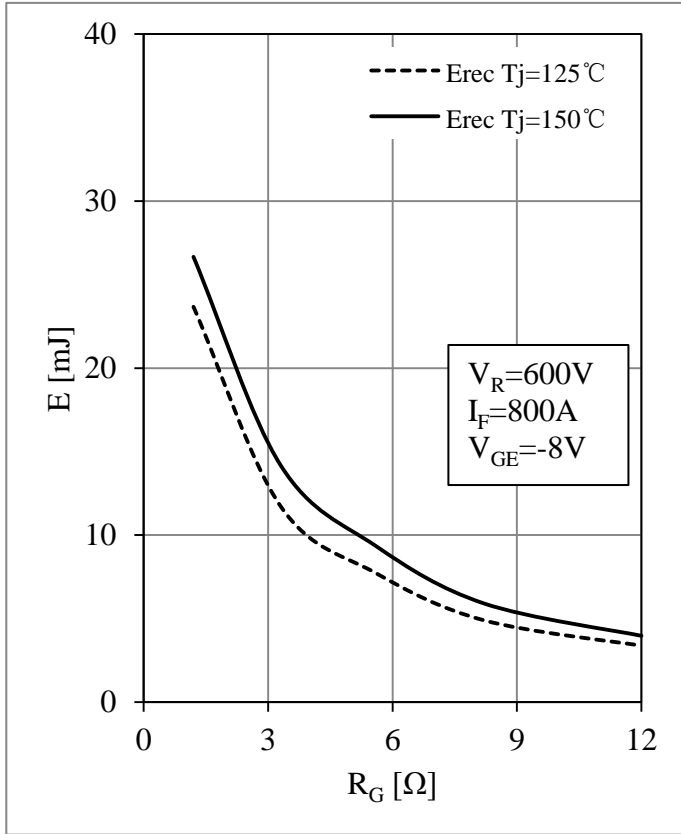


Fig 9. Diode Switching Loss vs.  $R_G$

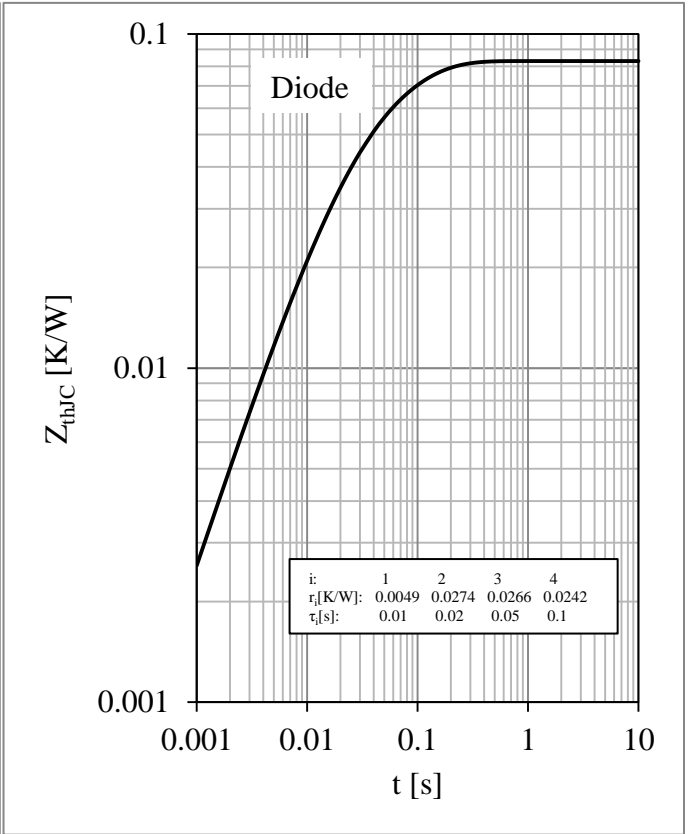
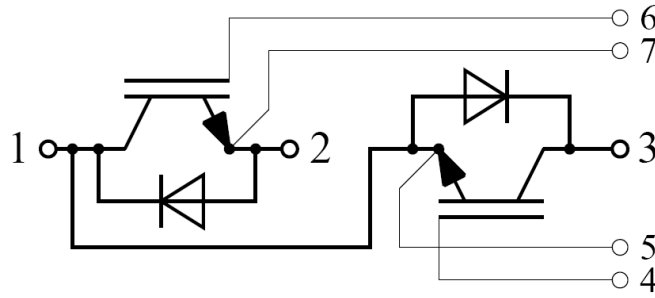


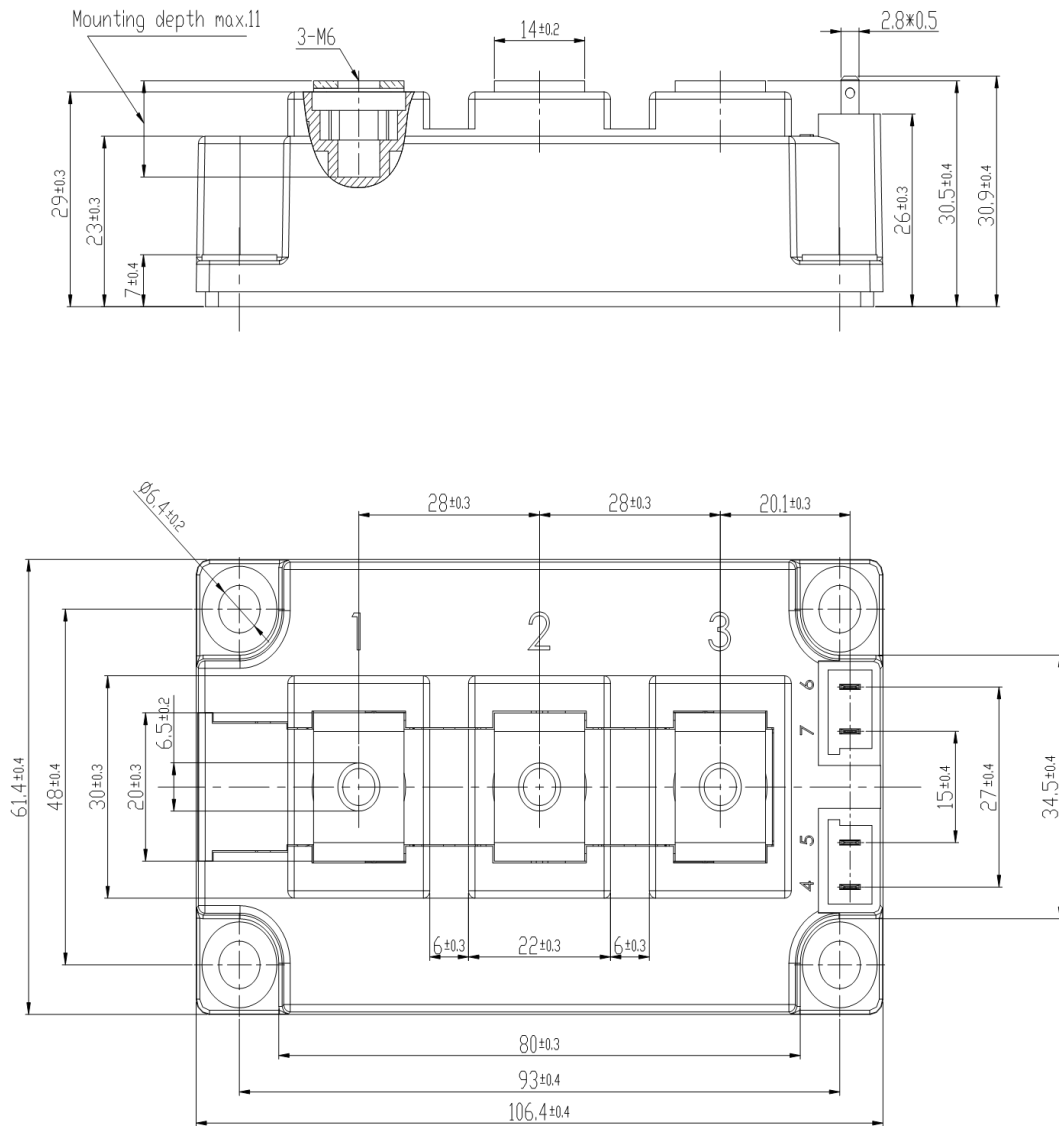
Fig 10. Diode Transient Thermal Impedance

**Circuit Schematic**



**Package Dimensions**

Dimensions in Millimeters





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