

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD400CFX65C5S

**650V/400A in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverter and UPS.

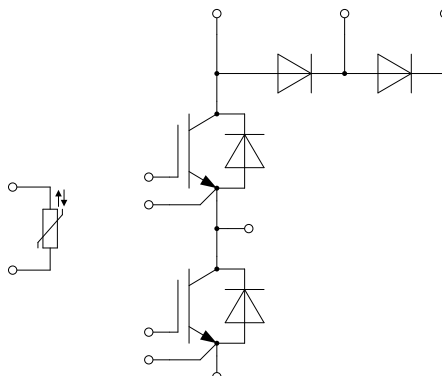
### Features

- Low  $V_{CE(sat)}$  Trench IGBT technology
- 6 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

### Equivalent Circuit Schematic



**Absolute Maximum Ratings**  $T_C=25^{\circ}\text{C}$  unless otherwise noted**T1,T2 IGBT**

Symbol	Description	Value	Unit
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$	445	A
	@ $T_C=45^{\circ}\text{C}$	400	
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	800	A
$P_D$	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	1048	W

**D1,D2 Diode**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	650	V
$I_F$	Diode Continuous Forward Current	400	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	800	A

**D3,D4 Diode**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	650	V
$I_F$	Diode Continuous Forward Current	150	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	300	A

**Module**

Symbol	Description	Value	Unit
$T_{jmax}$	Maximum Junction Temperature	175	$^{\circ}\text{C}$
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}, t=1\text{min}$	2500	V

**T1,T2 IGBT Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=400\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		1.45	1.90	V	
		$I_C=400\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$		1.60			
		$I_C=400\text{A}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}$		1.70			
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=6.4\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	5.1	5.8	6.5	V	
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			1.0	mA	
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA	
$R_{Gint}$	Internal Gate Resistance			1.0		$\Omega$	
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$		22.2		nF	
$C_{res}$	Reverse Transfer Capacitance				0.66		nF
$Q_G$	Gate Charge	$V_{GE}=-15\text{V}\dots+15\text{V}$		3.87		$\mu\text{C}$	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=400\text{A}, R_G=1.5\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$		95		ns	
$t_r$	Rise Time				47		ns
$t_{d(off)}$	Turn-Off Delay Time				295		ns
$t_f$	Fall Time				50		ns
$E_{on}$	Turn-On Switching Loss				1.9		mJ
$E_{off}$	Turn-Off Switching Loss				12.5		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=400\text{A}, R_G=1.5\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$		111		ns	
$t_r$	Rise Time				59		ns
$t_{d(off)}$	Turn-Off Delay Time				311		ns
$t_f$	Fall Time				65		ns
$E_{on}$	Turn-On Switching Loss				2.3		mJ
$E_{off}$	Turn-Off Switching Loss				15.4		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=400\text{A}, R_G=1.5\Omega, V_{GE}=\pm 15\text{V}, T_j=150^\circ\text{C}$		121		ns	
$t_r$	Rise Time				65		ns
$t_{d(off)}$	Turn-Off Delay Time				317		ns
$t_f$	Fall Time				67		ns
$E_{on}$	Turn-On Switching Loss				2.8		mJ
$E_{off}$	Turn-Off Switching Loss				16.1		mJ
$I_{SC}$	SC Data	$t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}, V_{CC}=360\text{V}, V_{CEM} \leq 600\text{V}$		2000		A	

**D1,D2 Diode Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$V_F$	Diode Forward Voltage	$I_F=400\text{A}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$		1.55	2.00	V
		$I_F=400\text{A}, V_{GE}=0\text{V}, T_j=125^\circ\text{C}$		1.50		
		$I_F=400\text{A}, V_{GE}=0\text{V}, T_j=150^\circ\text{C}$		1.50		
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=400\text{A},$ $-di/dt=6050\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=25^\circ\text{C}$		20.0		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			226		A
$E_{rec}$	Reverse Recovery Energy			3.94		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=400\text{A},$ $-di/dt=6050\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=125^\circ\text{C}$		33.0		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			303		A
$E_{rec}$	Reverse Recovery Energy			7.97		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=400\text{A},$ $-di/dt=6050\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=150^\circ\text{C}$		38.2		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			330		A
$E_{rec}$	Reverse Recovery Energy			9.10		mJ

**D3,D4 Diode Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=150\text{A}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$		1.55	2.00	V
		$I_F=150\text{A}, V_{GE}=0\text{V}, T_j=125^\circ\text{C}$		1.50		
		$I_F=150\text{A}, V_{GE}=0\text{V}, T_j=150^\circ\text{C}$		1.50		
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=150\text{A},$ $-di/dt=5400\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=25^\circ\text{C}$		7.0		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			150		A
$E_{rec}$	Reverse Recovery Energy			1.93		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=150\text{A},$ $-di/dt=5400\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=125^\circ\text{C}$		13.0		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			182		A
$E_{rec}$	Reverse Recovery Energy			3.50		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=150\text{A},$ $-di/dt=5400\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=150^\circ\text{C}$		14.7		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			181		A
$E_{rec}$	Reverse Recovery Energy			3.92		mJ

**NTC Characteristics**  $T_c=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$R_{25}$	Rated Resistance			5.0		$\text{k}\Omega$
$\Delta R/R$	Deviation of $R_{100}$	$T_c=100^{\circ}\text{C}, R_{100}=493.3\Omega$	-5		5	%
$P_{25}$	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K
$B_{25/80}$	B-value	$R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$		3411		K
$B_{25/100}$	B-value	$R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15\text{K}))]$		3433		K

**Module Characteristics**  $T_c=25^{\circ}\text{C}$  unless otherwise noted

Symbol	Parameter	Min.	Typ.	Max.	Unit
$R_{thJC}$	Junction-to-Case (per T1,T2 IGBT)			0.143	K/W
	Junction-to-Case (per D1,D2 Diode)			0.238	
	Junction-to-Case (per D3,D4 Diode)			0.623	
$R_{thCH}$	Case-to-Heatsink (per T1,T2 IGBT)		0.073		K/W
	Case-to-Heatsink (per D1,D2 Diode)		0.122		
	Case-to-Heatsink (per D3,D4 Diode)		0.319		
	Case-to-Heatsink (per Module)		0.020		
M	Mounting Torque, Screw M5	2.5		5.0	N.m
G	Weight of Module		200		g

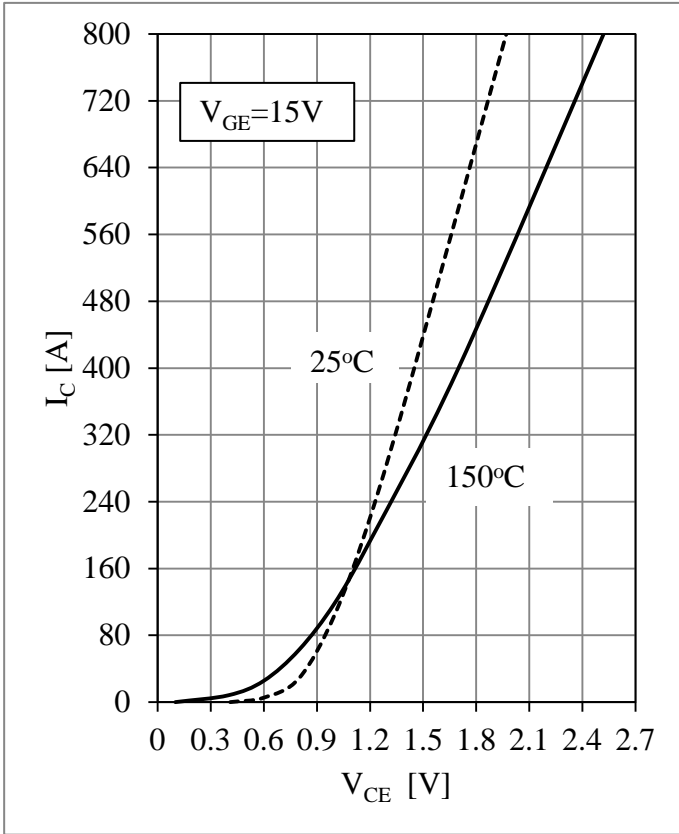


Fig 1. T1,T2 IGBT Output Characteristics

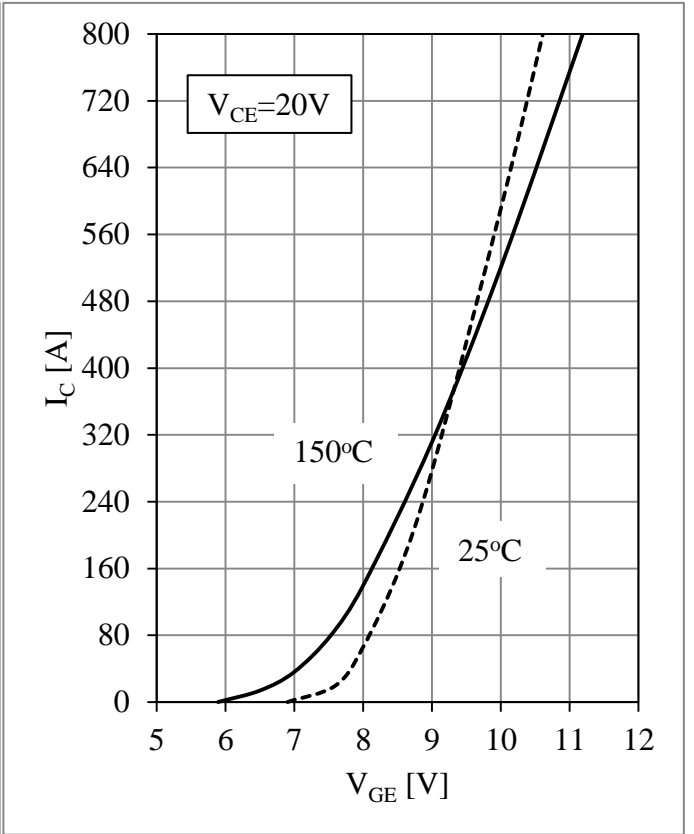


Fig 2. T1,T2 IGBT Transfer Characteristics

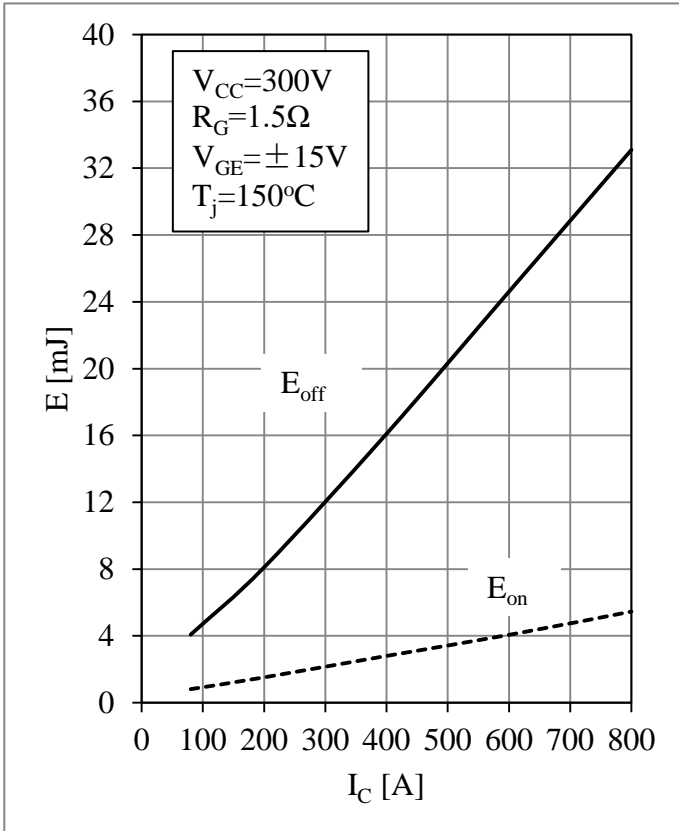


Fig 3. T1,T2 IGBT Switching Loss vs.  $I_C$

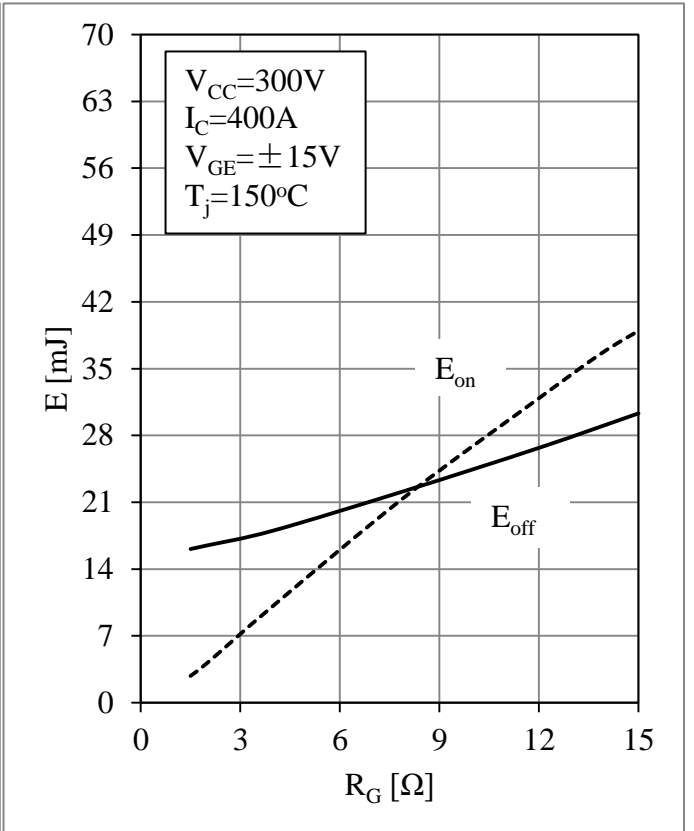


Fig 4. T1,T2 IGBT Switching Loss vs.  $R_G$

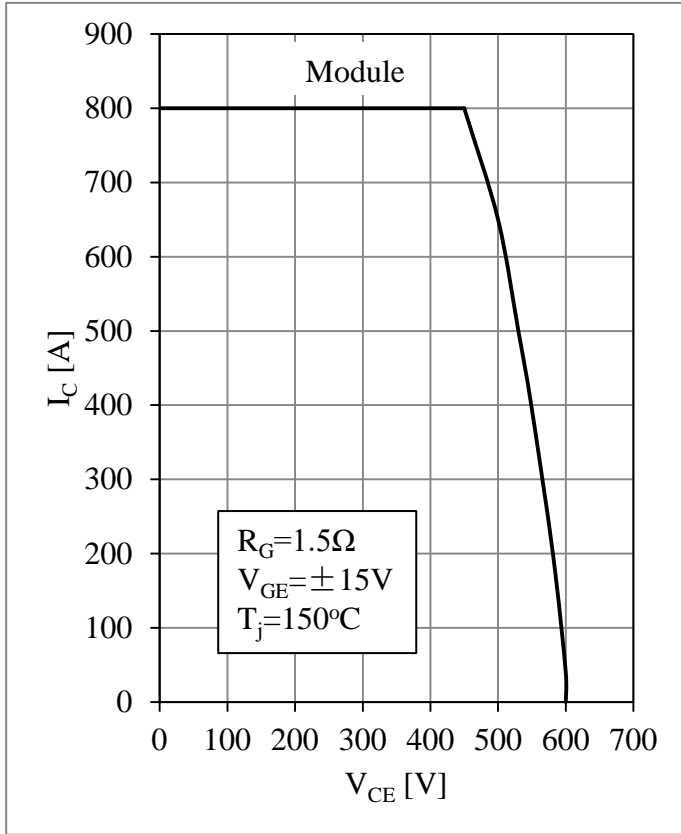


Fig 5. T1,T2 IGBT RBSOA

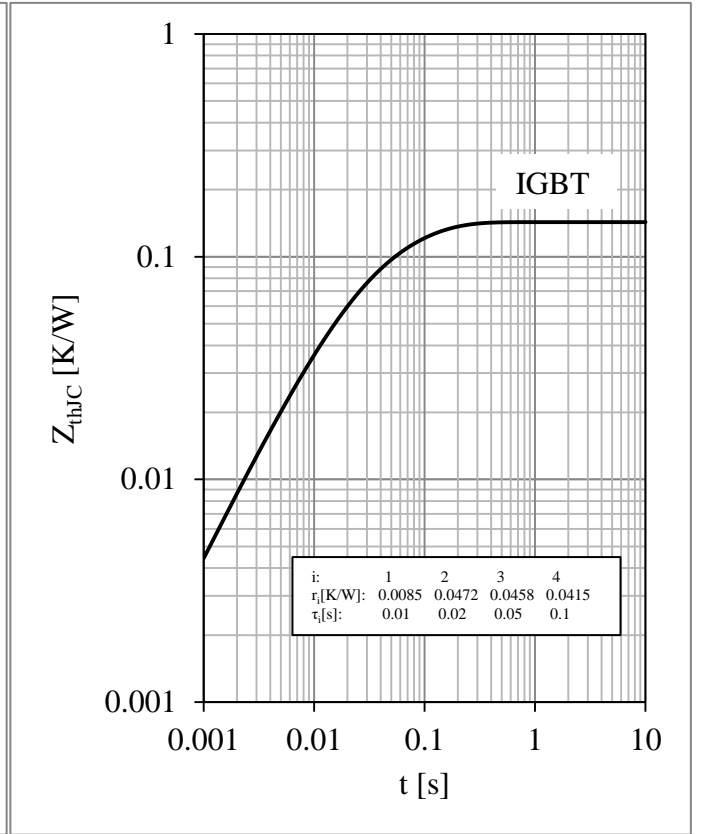


Fig 6. T1,T2 IGBT Transient Thermal Impedance

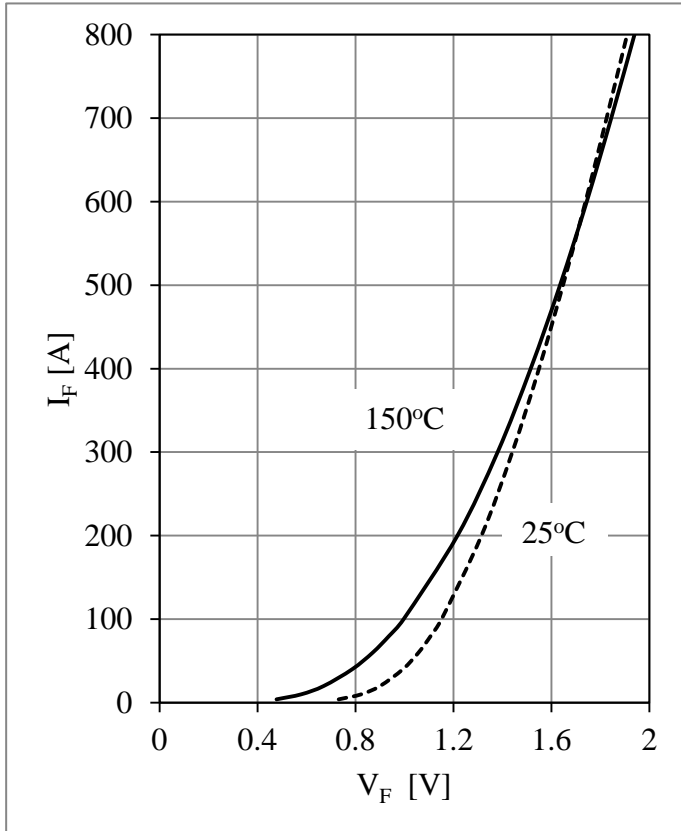


Fig 7. D1,D2 Diode Forward Characteristics

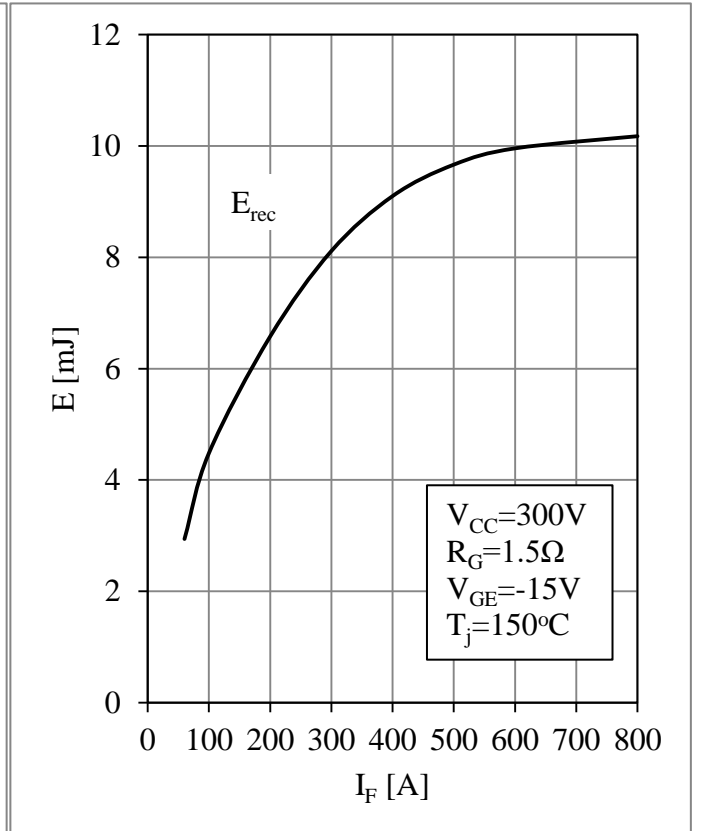


Fig 8. D1,D2 Diode Switching Loss vs.  $I_F$

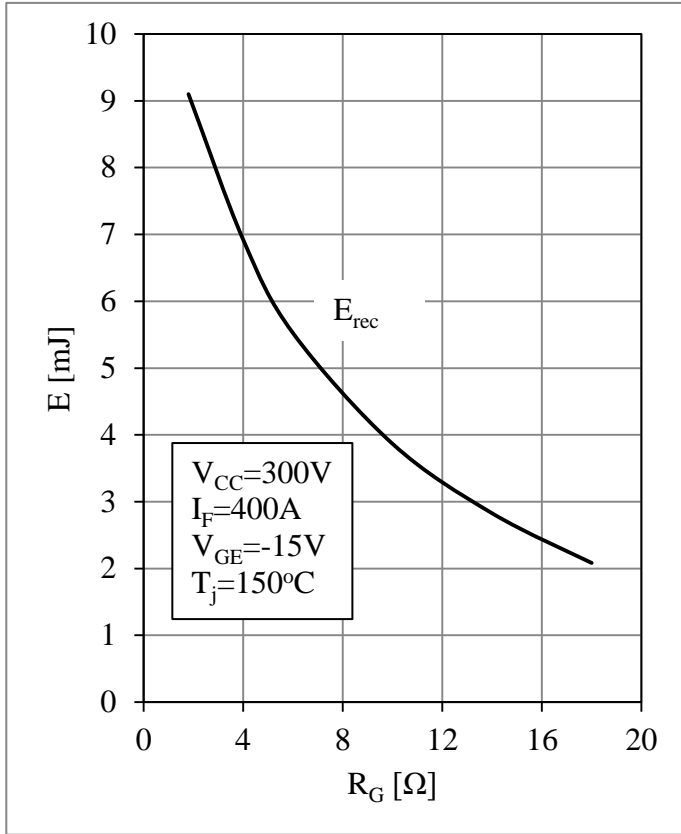


Fig 9. D1,D2 Diode Switching Loss vs.  $R_G$

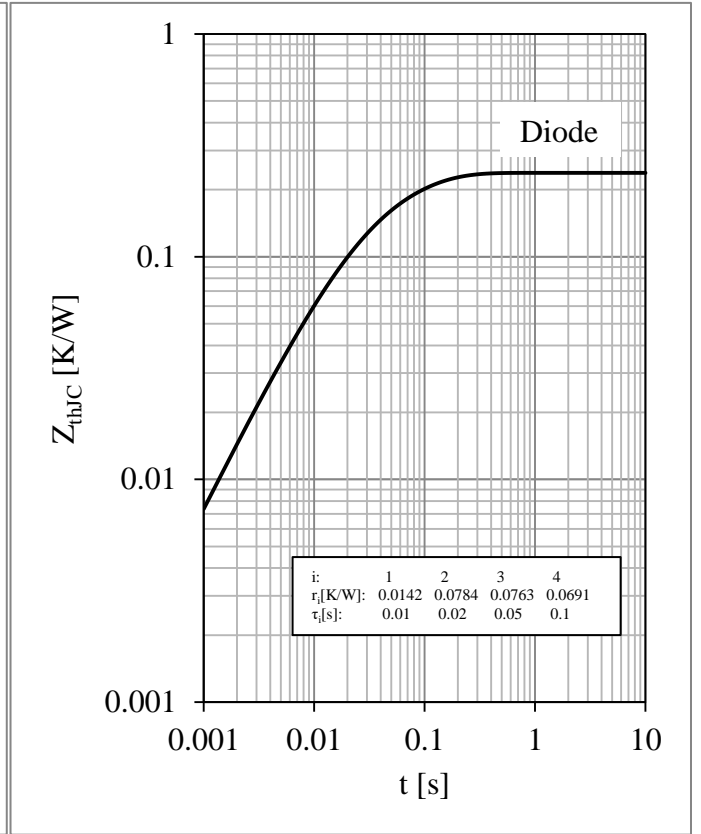


Fig 10. D1,D2 Diode Transient Thermal Impedance

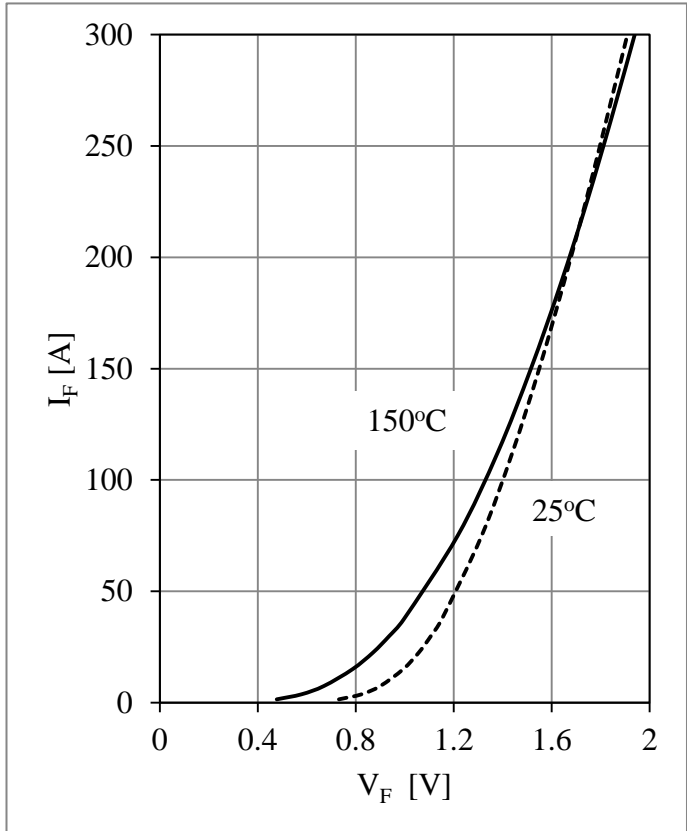


Fig 11. D3,D4 Diode Forward Characteristics

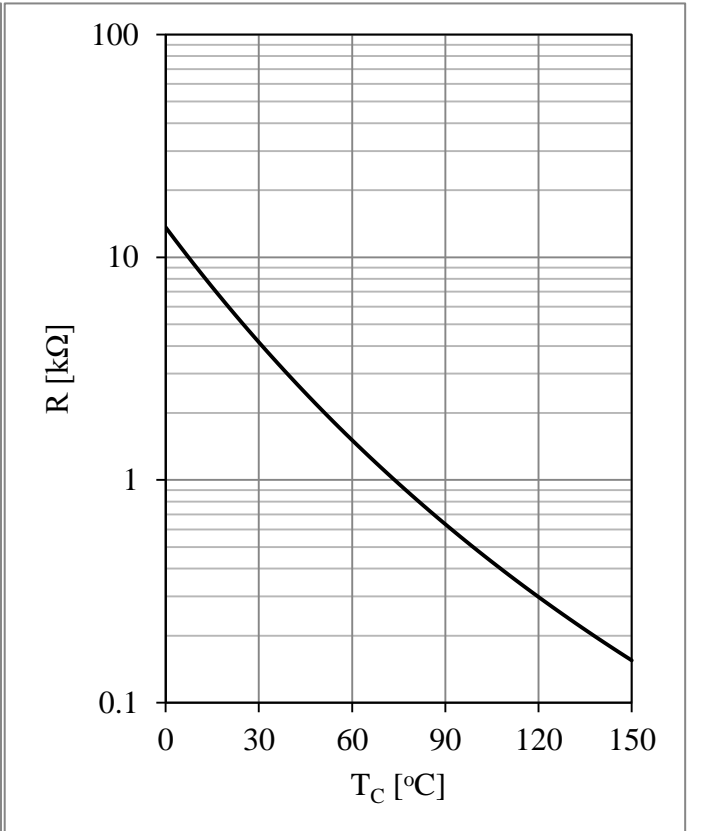
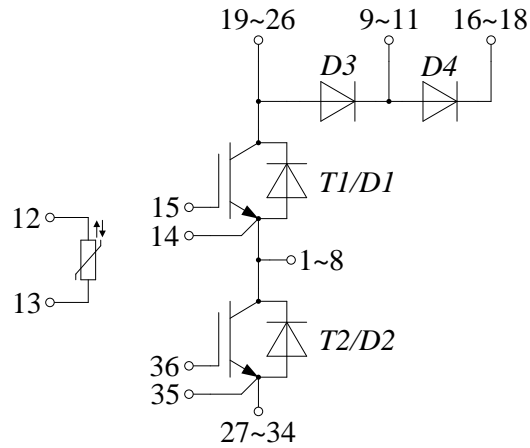


Fig 12. NTC Temperature Characteristic

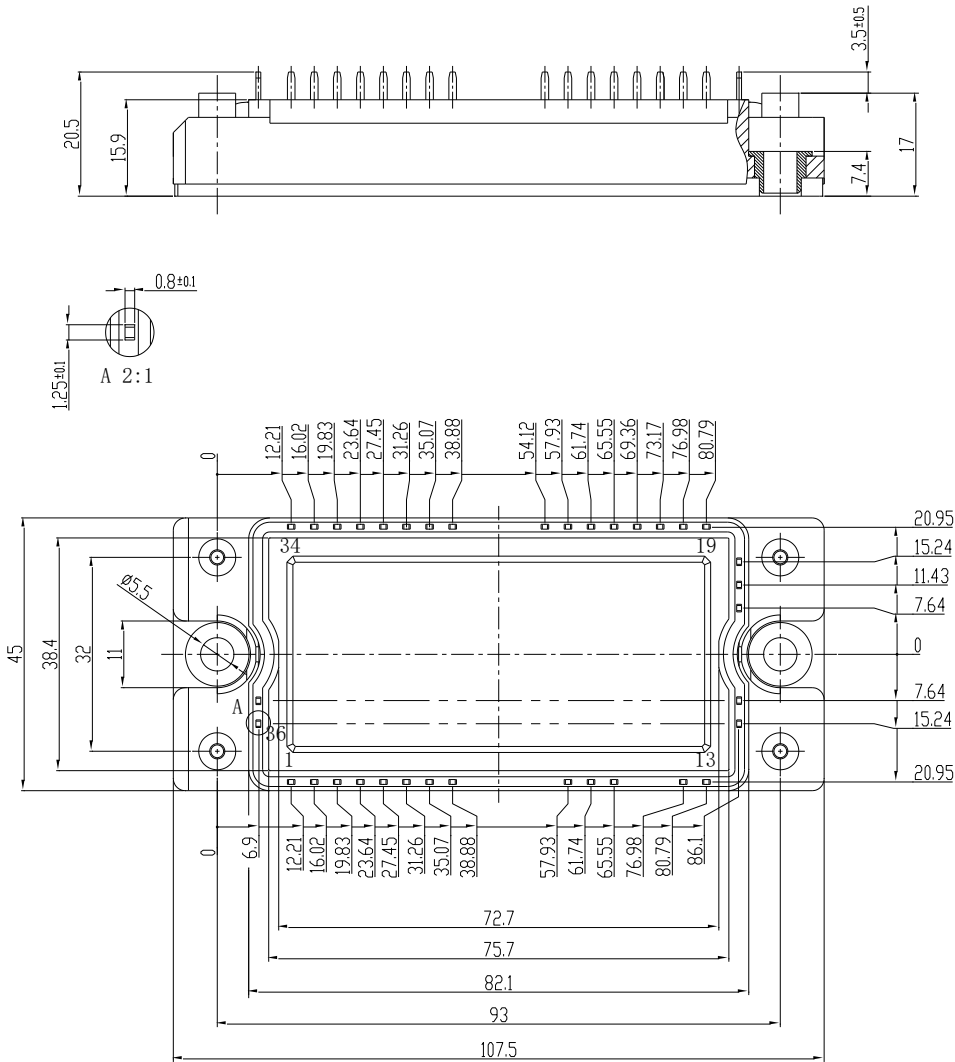


**Circuit Schematic**



**Package Dimensions**

Dimensions in Millimeters



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