

# STARPOWER

SEMICONDUCTOR

## IGBT

### GD50HFL170C1S

Molding Type Module

1700V/50A 2 in one-package

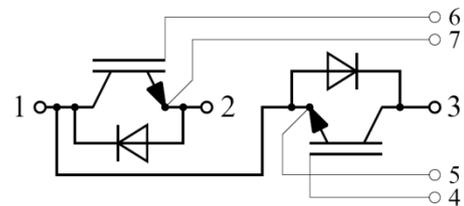


### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.

### Features

- Low  $V_{CE(sat)}$  SPT+ IGBT technology
- 10 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175 $^{\circ}$ C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology



Equivalent Circuit Schematic

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

**Absolute Maximum Ratings**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Description	GD50HFL170C1S	Units
$V_{CES}$	Collector-Emitter Voltage	1700	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^\circ\text{C}$	80	A
	@ $T_C=100^\circ\text{C}$	50	
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	100	A
$I_F$	Diode Continuous Forward Current	50	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	100	A
$P_D$	Maximum Power Dissipation @ $T_j=175^\circ\text{C}$	442	W
$T_{jmax}$	Maximum Junction Temperature	175	$^\circ\text{C}$
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^\circ\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^\circ\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}, t=1\text{min}$	4000	V
M	Terminal Connection Torque, Screw M5	2.5 to 5.0	N.m
	Mounting Torque, Screw M6	3.0 to 5.0	

**Electrical Characteristics of IGBT**  $T_C=25^\circ\text{C}$  unless otherwise noted**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^\circ\text{C}$	1700			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			1.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=2.0\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	5.4	6.0	7.4	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=50\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		2.50	2.95	V
		$I_C=50\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$		3.00		
		$I_C=50\text{A}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}$		3.10		

### Switching Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=900V, I_C=50A,$ $R_G=15\Omega, V_{GE}=\pm 15V,$ $T_j=25^\circ C$		240		ns	
$t_r$	Rise Time			120		ns	
$t_{d(off)}$	Turn-Off Delay Time			390		ns	
$t_f$	Fall Time			160		ns	
$E_{on}$	Turn-On Switching Loss				14.0		mJ
$E_{off}$	Turn-Off Switching Loss				20.0		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=900V, I_C=50A,$ $R_G=15\Omega, V_{GE}=\pm 15V,$ $T_j=125^\circ C$		245		ns	
$t_r$	Rise Time			123		ns	
$t_{d(off)}$	Turn-Off Delay Time			470		ns	
$t_f$	Fall Time			175		ns	
$E_{on}$	Turn-On Switching Loss				18.0		mJ
$E_{off}$	Turn-Off Switching Loss				15.0		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=900V, I_C=50A,$ $R_G=15\Omega, V_{GE}=\pm 15V,$ $T_j=150^\circ C$		248		ns	
$t_r$	Rise Time			125		ns	
$t_{d(off)}$	Turn-Off Delay Time			495		ns	
$t_f$	Fall Time			178		ns	
$E_{on}$	Turn-On Switching Loss				20.0		mJ
$E_{off}$	Turn-Off Switching Loss				16.0		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=25V, f=1MHz,$ $V_{GE}=0V$		3.50		nF	
$C_{oes}$	Output Capacitance			0.18		nF	
$C_{res}$	Reverse Transfer Capacitance			0.12		nF	
$I_{SC}$	SC Data	$t_p \leq 10\mu s, V_{GE}=15V,$ $T_j=150^\circ C, V_{CC}=900V,$ $V_{CEM} \leq 1700V$		150		A	
$L_{CE}$	Stray Inductance				30	nH	
$R_{CC'+EE'}$	Module Lead Resistance, Terminal To Chip			0.75		m $\Omega$	

**Electrical Characteristics of Diode**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units	
$V_F$	Diode Forward Voltage	$I_F=50\text{A}$ , $V_{GE}=0\text{V}$	$T_j=25^\circ\text{C}$		1.80	2.25	V
			$T_j=125^\circ\text{C}$		1.95		
			$T_j=150^\circ\text{C}$		1.90		
$Q_r$	Recovered Charge	$I_F=50\text{A}$ , $V_R=900\text{V}$ , $di/dt=370\text{A}/\mu\text{s}$ , $V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		14		$\mu\text{C}$
			$T_j=125^\circ\text{C}$		21		
			$T_j=150^\circ\text{C}$		25		
$I_{RM}$	Peak Reverse Recovery Current	$I_F=50\text{A}$ , $V_R=900\text{V}$ , $di/dt=370\text{A}/\mu\text{s}$ , $V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		40		A
			$T_j=125^\circ\text{C}$		45		
			$T_j=150^\circ\text{C}$		50		
$E_{rec}$	Reverse Recovery Energy	$I_F=50\text{A}$ , $V_R=900\text{V}$ , $di/dt=370\text{A}/\mu\text{s}$ , $V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		8.4		mJ
			$T_j=125^\circ\text{C}$		13.9		
			$T_j=150^\circ\text{C}$		16.2		

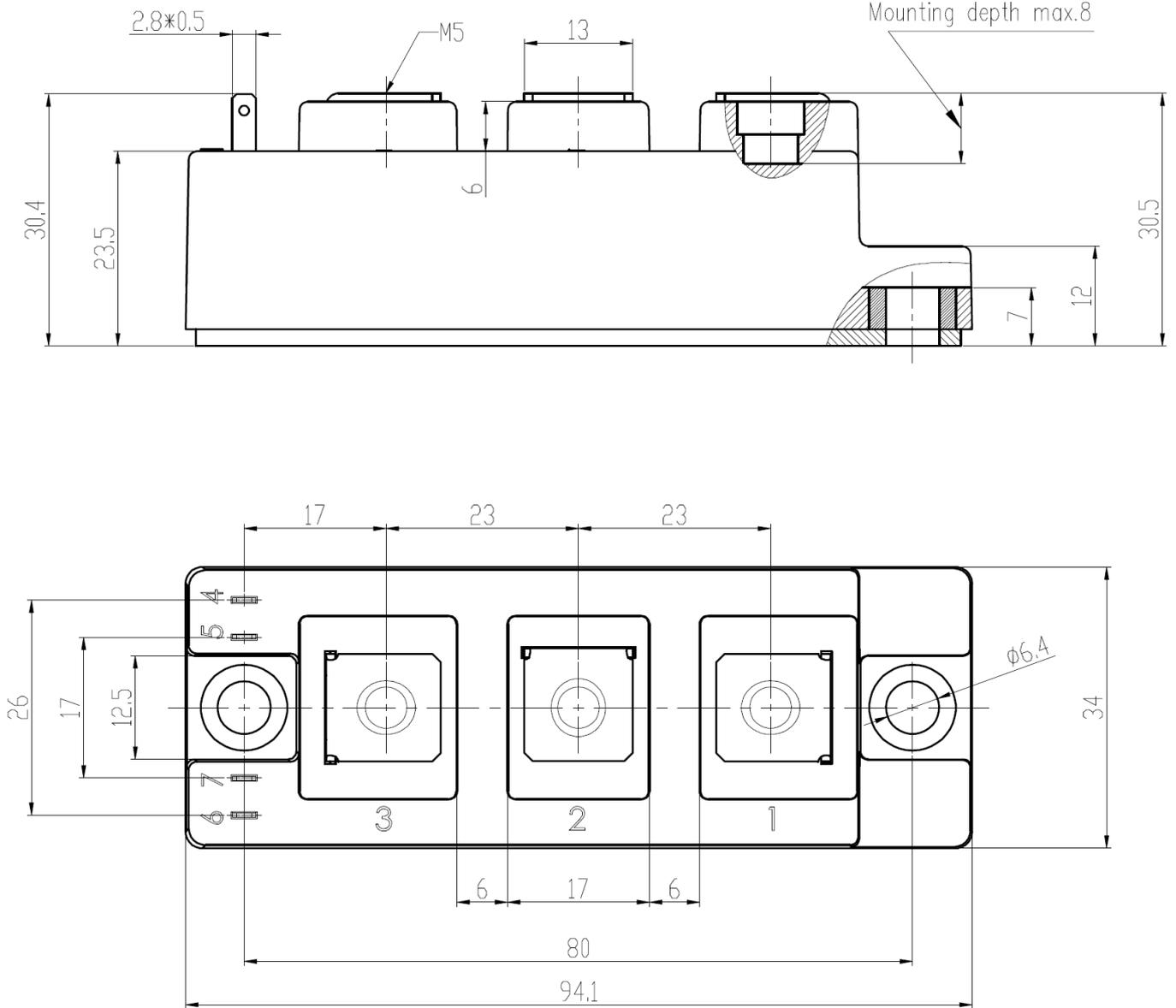
**Thermal Characteristics**

Symbol	Parameter	Typ.	Max.	Units
$R_{\theta JC}$	Junction-to-Case (per IGBT)		0.339	K/W
$R_{\theta JC}$	Junction-to-Case (per Diode)		0.538	K/W
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	0.05		K/W
Weight	Weight of Module	150		g

**Package Dimensions**

Dimensions in Millimeters

Mounting depth max.8



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